Model TANK Fire Suppression Extinguishing System Installation, Operation, and Maintenance Manual



TANK Fire Suppression Extinguishing System Typical Hood End Cabinet Installation

RECEIVING AND INSPECTION

Check for any signs of damage upon receipt, and if found, report it immediately to the carrier. Check that all items are accounted for and free of damage.

WARNING!

The TANK Fire Suppression extinguishing system unit is to be installed, inspected, recharged and maintained in accordance with NFPA 17A, NFPA 96, and the National Fire Code of Canada as applicable.

Installation and maintenance of the TANK Fire Suppression extinguishing system must be performed in accordance with this manual by a factory trained distributor. Improper installation poses serious risk of injury due to electric shock and other potential hazards. Read this manual thoroughly before installing or servicing this equipment. ALWAYS disconnect power prior to working on equipment.

Save these instructions. This document is the property of the owner of this equipment and is required for future maintenance. Leave this document with the owner when installation or service is complete.



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WARRANTY

Model TANK Fire Suppression extinguishing system is warranted to be free from defects in materials and workmanship, under normal use and service, for a period of 60-months from date of shipment. Warranty does not cover consumable products such as batteries and nitrogen. This warranty is null and void if:

- 1. The system is not installed by a factory trained installer per the MANUFACTURER'S installation instructions shipped with the product.
- 2. The equipment is not installed in accordance with Federal, State, Local codes, and regulations.
- 3. The system is misused or neglected, or not maintained per the MANUFACTURER'S maintenance instructions.
- 4. The system is not installed and operated within the limitations set forth in this manual.
- 5. The invoice is not paid within the terms of the sales agreement.

The MANUFACTURER shall not be liable for incidental and consequential losses and damages potentially attributable to malfunctioning equipment. Should any part of the equipment prove to be defective in material or workmanship within the 60-month warranty period, upon examination by the MANUFACTURER, such part will be repaired or replaced by MANUFACTURER at no charge. The BUYER shall pay all labor costs incurred in connection with such repair or replacement. Equipment shall not be returned without MANUFACTURER'S prior authorization, and all returned equipment shall be shipped by the BUYER, freight prepaid to a destination determined by the MANUFACTURER.

NOTE: To receive warranty coverage for this product, copy and print out the "Start-Up and Maintenance Documentation" on page 72. Fill in all required information. Fax the page to 1-919-516-8710 or call 1-866-784-6900 for emailing information.

Certifications and Approvals

The Tank Fire Suppression system is ETL Listed in accordance with ANSI/CAN/UL/ULC 300, ULCORD-C1254.6.

The microprocessor-based control board is ETL Listed to UL Standard 864 and CAN/ULC-S527-11.

The Tank Fire Suppression system is acceptable for use in New York City, and is approved per FDNY COA #5870.

System Overview

The Tank Fire Suppression extinguishing system provides fire protection for commercial cooking appliances and ventilation. The Tank Fire Suppression extinguishing system is electrically released via a 24V DC solenoid valve. Extinguishing system units with electrical detection, activation, and control require the use of a Listed Control Panel, which has been found acceptable for releasing device service and which is compatible with the electrical actuators used on the extinguishing system. In addition, all electrical detectors, notification devices, and pull stations are required to be Listed and compatible with the Control Panel.

COMPONENTS

The following section lists the major components used in the TANK Fire Suppression extinguishing system.

Figure 1 - Shipping/Test View

- 1. Unit is shown in Shipping/Test Position
- 2. Tank Straps
- Tank Mounting Bracket (Secured to cabinet with rivets)
- 4. Cylinder Tanks (Up to four tanks may be installed depending on cabinet size.)



Figure 2 - Exploded View

- 1. Tank Mounting Brackets
- 2. Secondary Supervisory Pressure Switch (Optional)
- 3. Secondary Cylinder (Optional)
- 4. Primary Cylinder
- 5. Supervisory Pressure Switch
- 6. Primary Actuator Kit
- 7. Secondary Actuator Hose (Optional)
- 8. Secondary Valve Actuator (Optional)
- 9. Primary Valve with Siphon Tube
- 10. Secondary Valve with Siphon Tube (Optional)

Tank straps not shown.



NOTE: Tanks should never be filled in the field.

Cylinder Tank Assembly

The TANK Fire Suppression cylinder assembly (p/n 87-300001-001) uses a mild steel cylinder, conforming to 4BW250 DOT & 4BWM-17 TC specifications, and a nickel-plated brass valve with pressure indicator gauge. Each valve includes a Schrader port for connection to the primary actuator hose (for primary cylinders) or the supervisory pressure switch (optional for secondary cylinders).

Each cylinder assembly is factory-filled with TANK liquid fire suppressant and pressurized to 200 PSIG (1379 kPA) at 70°F (21°C). Each cylinder supports up to 5 nozzles for a total of 20 flow points.

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- 1. Valve Actuation Interface
- 2. Schrader Valve
- 3. Pressure Gauge
- 4. Discharge Outlet
- A. Tank to Actuator Distance = 23-1/4"
- B. Tank Diameter = 10"



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Cylinder Tank and Actuator Bracket

Each cylinder assembly is secured to a factory-installed cylinder bracket in the cabinet (p/n TFS-UCTANKBRACKET). The cylinder is secured to the cylinder bracket via three (3) stainless steel straps.

The cylinder bracket also includes a platform for securing a primary actuator kit or secondary valve actuator during shipping and maintenance procedures.



Figure 4 - Cylinder Tank and Actuator Bracket

Discharge Adapter

The discharge adapter (p/n WK-283952-000) is used to connect the TANK Fire Suppression cylinder valve outlet to the agent distribution pipe network. The 1/2-inch NPT internal thread of the discharge adapter outlet is connected to the supply line via an elbow and adapter.

The discharge adapter uses an O-ring (p/n WK-108019-000) at the valve port to eliminate leaks during discharge.





Nozzles

The Overlapping Female Nozzle(s) (p/n OL-F) are used for plenum, duct, and dedicated appliance coverage (e.g., salamanders, upright broilers, chain broilers, and appliance with upright obstructions). The nozzles include a cap (p/n 3074-1-1). The cap prevents contamination from entering the pipe network and is designed to pop-off upon system discharge, allowing the agent to flow to the protected hazard area. Refer to "**Duct and Plenum Protection**" on page 14.



Figure 6 - Fire System Nozzle

Primary Actuator Kit (PAK)

The Primary Actuator Kit (PAK) (p/n 87-300030-001) is installed on each primary cylinder assembly to pneumatically open the cylinder valve and provide actuation pressure for up to three secondary valve actuators.

The PAK consists of a pneumatic actuator, 24V DC solenoid valve, check valve, primary actuator hose, and associated fittings.

Upon automatic or manual system actuation, the control panel sends a momentary 24V DC release signal, opening the PAK solenoid. Pressure from the primary cylinder is passed through the solenoid and check valve, into the primary actuator (actuating the primary cylinder), and into the interconnected secondary valve actuators (actuating the secondary cylinders).

The primary actuator has a 1/8" NPT inlet port for connection to the primary system cylinder, and a 1/8" NPT outlet port for connection to the secondary cylinder actuation line or actuation plug for single cylinder system. The primary actuator includes a piston with a spring-loaded locking pin which locks the piston in the discharge position, ensuring complete discharge of the cylinder contents.

- 1. Schrader Service Port
- 2. Primary Actuator Hose (Stainless Steel)
- 3. Solenoid Valve
- 4. Supervisory Pressure Switch Connection
- 5. Primary Actuator
- 6. Locking Pin
- 7. Piston





NOTE: The primary supervisory pressure switch is standard on primary tanks. Secondary supervisory pressure switches are optional on secondary tanks.

Secondary Valve Actuator (SVA) and Hose

A Secondary Valve Actuator (SVA) (p/n 87-120042-001) is installed on each secondary cylinder assembly to pneumatically open the cylinder valve(s). The SVA has 1/8" NPT inlet and outlet ports for connection to the system actuation line via the SVA hose. All secondary hoses require a 1" minimum bend radius. The SVA includes a spring-loaded locking pin that locks the actuator piston in the discharge position, ensuring complete discharge of the cylinder contents.

1 4 2 3

Figure 8 - Secondary Valve Actuator

- 1. Actuation Line Plug
- 2. Locking Pin
- 3. Piston

- 4. Secondary Valve Actuator Hose
 - 7.5" hose option (p/n 87-120045-001)
 - 24" hose option (p/n 87-120045-002)
 - 60" hose option (p/n 87-120045-003)

Supervisory Pressure Switch

The primary and (optional) secondary supervisory pressure switch (p/n 87-300040-001) are preset to alarm at a cylinder pressure of ~10% below the lowest operating system pressure of 175 psig (pressure at the lowest listed operation temperature of 32°F). The supervisory pressure switch uses a diaphragm sensor to detect pressure changes. At the predetermined set point, the unit actuates a SPDT snap-acting switch, converting a pressure signal into an electrical signal. The supervisory pressure switch can be used on primary and/or secondary cylinders. For primary cylinders, the pressure switch is mounted on the primary actuator kit. For secondary cylinders, the pressure switch is mounted on the Schrader fitting installed on the cylinder valve.

Figure 9 - Supervisory Pressure Switch

- 1. Supervisory Pressure Switch (Primary)
- 2. Wrench Flats
- 3. Secondary Supervisory Pressure Switch (Optional)
- 4. Schrader Valve Port



Gas Shut-Off Valves

Electric gas shut-off valves are used to shut down the flow of fuel gas to the kitchen appliances upon actuation of the TANK Fire Suppression system. An energized solenoid is used to hold the gas valve in the open position. The solenoid closes the valve when de-energized via the output relay of the control panel. The gas valves are available in 120V AC and 24V DC, ranging from 3/4" to 3" pipe sizes (**Table 2**).

Size	P/N (ASCO) 120V AC	P/N (ASCO) 24V AC
3/4"	8214235	8214G236-24VDC
1"	8214250	8214G251-24VDC
1-1/4"	8214265	8214G266-24VDC
1-1/2"	8214275	8214G276-24VDC
2"	8214280	8214G281-24VDC
2-1/2"	8214290	-
3"	8214240	-

Table 2 - Electric Gas Valves

Electric Remote Manual Release

An electrically operated manual release that is listed must be used with the TANK Fire Suppression extinguishing system. The electric remote manual release is used to actuate the TANK Fire Suppression extinguishing system manually and must be properly located and supervised in accordance with NFPA 17A and NFPA 96.

Firestat (Heat) Detector

The Firestat (Fenwal Detect-a-Fire) is a listed electric thermal detector available in a variety of temperature settings and used to actuate the TANK Fire Suppression extinguishing system automatically. When a Firestat senses a temperature higher than its setpoint, the Firestat contacts will close and energize the TANK Fire Suppression system via the control panel.



INSTALLATION

The extinguishing system consists of pressurized agent storage cylinders tanks, agent distribution piping, valve actuators, supervisory pressure switches, and agent discharge nozzles. All primary components and piping are factory-installed. Systems may be comprised of single or multiple cylinders depending on the size and configuration of the protected hazards.

Cylinders can be piped independently, or manifolded. On two-cylinder systems, the cylinders will be in a manifold configuration. Refer to **Figure 35 on page 33** for a two-cylinder system example. On three-cylinder systems, two cylinders will be in a manifold configuration and one independent. On four-cylinder systems, there will be two separate manifolds.

In a fire condition or upon manual actuation, the solenoid valve is opened, allowing pressure from the primary cylinder to flow to the primary and secondary cylinder valve actuators, opening the cylinder valves and discharging liquid fire suppressant to the protected hazard areas.



Cylinder Tanks

Cylinders are typically factory-installed, pressurized, and may be located anywhere within the hood end cabinet. Additional cylinders may be field installed, as needed, in the additional hood end or wall mount cabinet. The following examples show a dual cylinder system mounted to the right of the hood control unit. Each cylinder assembly is secured to a factory-installed cylinder bracket in the hood end cabinet. The cylinder is secured to the cylinder bracket via three (3) stainless steel straps.

Figure 12 - Dual Cylinder Mounted in Cabinet





Right side cabinet mount shown.

Removing Full Cylinder Tanks (Optional)

When installing the hood, to reduce weight, you may remove the cylinder(s).

- 1. Verify the actuators are in the shipped position (**Figure 14**). If the system contains multiple tanks, check all additional actuators.
- 2. Use a 1/2" and 9/16" box end wrench to remove the two mounting bolts holding the tank on the bracket.
- 3. Loosen the straps.
- 4. Remove the tanks. Repeat for additional tanks.
- Always reinstall tank(s) after the hood is secured. Refer to "Installing a Cylinder Tank" on page 70.

NOTE: When tightening the tank straps, use zip ties to secure excess banding.

1. Cylinder 1 3. Cylinder Straps 2. Mounting Bolts 4. Cylinder 2 (Optional).

Primary and Secondary Actuator Installation

WARNING!

Do not complete PAK or secondary valve actuator installation until system test and commissioning are complete. The cylinder bracket includes a platform for securing a primary actuator kit or secondary valve actuator during shipping and maintenance procedures. The system actuators must be in the ship/test position for all commissioning and test procedures. Testing with actuators in place will result in discharge of the agent cylinders.

Refer to "Start-up/Test Procedure" on page 58 for the testing and commissioning procedure.

Figure 14 - PAK in Ship/Test and Installed Positions



Figure 13 - Removing Full Cylinders

Primary Actuator Kit (PAK)

The primary actuator kit is mounted to the primary cylinder bracket during shipment and when testing the system. With the cylinders securely mounted and connected to the system piping, the primary actuator kit can be installed onto the primary cylinder for the final setup.

- 1. Remove the valve protection plate and nuts. Retain the mounting bolts for installation of the PAK.
- 2. Ensure the primary actuator piston is in the set position.
- 3. Loosen the PAK shipping bolts from the top of the bracket, slide the unit back and lower it into position on the valve actuation flange.
- 4. Insert the mounting bolts through the bottom of the valve flange into the PAK mounting holes and tighten securely.
- 5. Connect the primary actuator hose to the Schrader valve port on the primary cylinder valve. The primary hose requires a 1.5" minimum bend radius.



WARNING!

Installation of the primary actuator hose is the FINAL step performed.

Connecting this hose earlier may result in accidental system discharge. Refer to "Start-up/Test Procedure" on page 58 for the testing and commissioning procedure.

When inspecting the primary actuator hose, replace O-ring (p/n 19020).

The primary and secondary actuation hoses cannot be interchanged. The primary actuation hose must be used with the PAK.

Secondary Valve Actuator (SVA)

With the cylinders securely mounted and connected to the system piping, the secondary valve actuators (SVA) can be installed onto each of the secondary cylinder(s).

- 1. Remove the valve protection plate and nuts. Retain the mounting bolts for installation of the SVA.
- 2. Loosen the SVA shipping bolts from the top of the bracket, slide the unit back and lower it into position on the valve actuation flange.
- 3. Insert the mounting bolts through the bottom of the valve flange into the SVA mounting holes and tighten securely.
- 4. Ensure the secondary actuator hose is securely connected to the primary actuator output port and SVA input port.

Key Limitations

- Refer to "Secondary Valve Actuator (SVA) and Hose" on page 8 for secondary hose information.
- Secondary actuator hose(s) require 1" minimum bend radius.
- Maximum number of secondary valve actuators operating from the primary actuator unit is three (3).

WARNING!

The Valve Protection Plate must remain on the valve actuation port until the valve actuator is installed.

The primary and secondary actuation hoses cannot be interchanged. The secondary actuation hose (7", 24" or 60" length) must be used with secondary valve actuators.

Figure 15 - Actuator Valve Set Position

Supervisory Pressure Switch

A supervisory pressure switch will always be located on the primary cylinder by the Primary Actuator Kit (PAK). For secondary cylinders, this is an optional component that may be added on. For primary cylinders, the pressure switch is mounted on the primary actuator kit. For all secondary cylinders, the pressure switch is mounted on the Schrader fitting on the cylinder valve.

- 1. Remove cap from applicable Schrader fitting.
- 2. Thread the switch onto the Schrader using the brass wrench flats only.

Figure 16 - Supervisory Pressure Switch Installation



4. Schrader Valve Port

WARNING!

Proof pressure (*) limits stated on the nameplate must never be exceeded, even by surges in the system. Occasional operation of unit up to proof pressure is acceptable (e.g., start-up, testing). Continuous operation should not exceed the designated over range pressure (**).

*Proof pressure - the maximum pressure to which a pressure sensor may be occasionally subjected, which causes no permanent damage (e.g., start-up, testing).

**Over Range Pressure - the maximum pressure to which a pressure sensor may be continuously subjected without causing damage and maintaining set point repeatability.

NOTE: Pressure switches do not contain any field replaceable parts. Refer to applicable control panel manual for wiring of the supervisory pressure switch. Wire in accordance with local and national electrical codes.

WARNING!

Disconnect all supply circuits before wiring pressure switch. Electrical ratings stated in literature and on nameplate must not be exceeded - overload on a switch can cause failure on the first cycle.

The electrical rating is rated to 5A resistive and 3A inductive at 30V DC; gold flashing over silver contact for loads down to 1mA at 24V DC.

Wiring Color Code	Terminals
Red	NO (NC under Pressure)
Black	NC (NO under Pressure)
White	Com

Supervisory pressure switches are connected in series to the control panel supervisory input.

Duct and Plenum Protection

The TANK Fire Suppression extinguishing system for duct and plenum coverage can be provided by independent fire suppression tanks and piping or integrated with the fire suppression tanks and piping used for protection of the appliances. Max of 5 nozzles per TANK for duct and plenum coverage only.

Plenum Protection

The nozzle(s) (**page 7**), are used to protect plenum areas in both single bank and V-bank plenum configurations. The nozzle will protect up to a 4' wide x 10' long plenum section. For larger plenum areas, additional nozzles are added as required, with each nozzle protecting no more than a 4' wide by 10' long plenum section. Nozzles may be installed pointing in the same direction, and/or at opposite ends of the plenum, pointing toward each other. The nozzles must not be installed back-to-back when protecting plenum areas. When positioned at the end of the plenum, nozzles must be installed from 0 to 6" into plenum.

If the riser is not centered on the plenum, the plenum nozzle is placed on the side of the plenum closest to the riser.

The nozzle locations for plenum protection are shown in Figure 17 and Figure 18.



SIDE VIEW

*Isolated Plenum Place for Clarity







Figure 18 - Dual V-Bank Filter Plenum

Duct Protection

The nozzle(s) (**page 7**) is used for the protection of exhaust ductwork and can protect any duct crosssection type (e.g. round, square, or rectangular). A sufficient quantity of nozzles must be provided to ensure that no single nozzle coverage exceeds 75" in perimeter.

A single nozzle will protect a duct up to 75" perimeter (22" nominal diameter) and unlimited length. Two nozzles are required for protection of 75-150" perimeter and unlimited length. A minimum of 3 nozzles is required for protection of ducts exceeding 150" perimeter (36" nominal diameter) and unlimited length.

When using multiple nozzles (modular protection), the coverage area for each nozzle must not exceed 75" perimeter.

Figure 19 - Nozzle Duct Protection





- 1. Duct
- 2. Hood

- 3. Single Nozzle
- 4. Dual Nozzle

Nozzles must be installed from 0" to 6" into the protected area of the duct. When more than one nozzle is required (modular protection), each nozzle must be located at the center of its protected module area. Additional nozzles are not required for changes in direction*. Duct obstructions and common ductwork must be protected in accordance with this manual, NFPA 17A and NFPA 96.

The nozzle location and aim for duct protection are shown in Figure 20 and Figure 21.

*When a change in direction occurs less than 6" from the duct entrance, the nozzle must be aimed as shown in **Figure 20** and **Figure 21**.



Figure 20 - Single Nozzle Placement (0-75" Perimeter Duct)

- 1. Nozzle
- 2. Horizontal Duct Centerline (CL)
- A. Rectangular Duct Width
- B. Rectangular Duct Length

- 3. Aim Point
- 4. Vertical Duct Centerline (CL)
- 5. Duct Entrance
- Duct perimeter up to and including 75" (1270mm).
- To determine the perimeter: $2(A) + 2(B) = 75^{\circ}$ (1905 mm).



Figure 21 - Dual Nozzle Placement (75-150" Perimeter Duct)

Ventilation Exhaust and Dampers

The TANK Fire Suppression extinguishing system can be used with the exhaust fan either on or off when the system is discharged. It is recommended that the exhaust fan remain on at the time of discharge to aid in the removal of smoke, gases, and other airborne materials from the hazard area in the event of a fire. If the Authority Having Jurisdiction (AHJ) requires that the damper closes in the event of a fire system discharge, the system designer shall provide for protection downstream of the damper in compliance with NFPA 96, local codes, and/or as approved by the AHJ.

Electrostatic Precipitators (ESP)

An Electrostatic Precipitator (ESP) is designed to remove smoke and other airborne contaminants from the air flowing through the exhaust ductwork as a means of pollution control. Exhaust ductwork using ESPs requires Overlapping Male nozzle(s) (p/n OL-M [previously 3070-3/8HH-10-SS]) upstream, before the ESP. Distribution piping to the nozzles must not interfere with the function of the ESP unit.

A Pollution Control Unit (PCU) and/or Electrostatic Precipitator (ESP) covered with this fire system can utilize up to 12 nozzles per tank.

Appliance Protection

The TANK Fire Suppression system utilizes both overlapping and dedicated nozzle appliance coverage, depending on the type of cooking appliance(s) requiring protection. For dedicated and overlapping nozzle information, refer to "**Nozzles**" on page 7.

Overlapping appliance coverage allows a given area under the hood, defined as the hazard zone, to be protected by overlapping nozzles. Nozzles are evenly spaced at the same height and alignment (front-to-back) relative to the hazard zone.

Dedicated appliance protection utilizes a nozzle, or nozzles, for protection of an individual appliance.

Overlapping, dedicated appliance, plenum, and duct protection may be incorporated in a single pipe network on the TANK Fire Suppression extinguishing system, as long as the number of nozzles per tank does not exceed five.

The following sections detail the different nozzle coverage and placement parameters for overlapping and dedicated nozzle appliance protection methodologies. Double row coverage is allowed for TANK.

Overlapping Appliance Protection

A single hazard zone utilizing overlapping coverage is 30" deep, by the total length of the cooking surface of the protected appliances. The cooking surfaces of all appliances protected by overlapping nozzles must be located within the defined hazard zones. Cooking appliances eligible for overlapping protection are outlined in **Table 3 on page 19**. The lowest and highest cooking surfaces will determine the height of the fire suppression nozzles. All overlapping nozzles must be mounted at the same height in a single hazard zone.

For applications where overlapping protection cannot be used, such as an upright boiler, dedicated appliance protection must be used.



Figure 22 - Overlapping Protection Option

Appliance Coverage

Table 3 illustrates the maximum permitted cooking surface dimensions of each appliance that can be protected within a single overlapping zone. It is important to note that the cooking surface (area requiring protection) is different than the total appliance size.

Hazard	Fuel Source	Maximum Depth of Cooking Surfaces	Maximum Length of Cooking Surfaces	Maximum Height of Fuel
Multi Vat Fryer ⁽³⁾ (with or w/o Drip-board)	Gas or Electric	30" deep	Unlimited	N/A
Split Vat Fryer, ⁽³⁾ (with or w/o Drip-board)	Gas or Electric	30" deep	Unlimited	N/A
Tilt Skillet	Gas or Electric 30" deep		Unlimited	N/A
Griddle	Gas or Electric 30" deep		Unlimited	N/A
Gas/Electric Radiant Charbroiler	diant Gas or Electric 30" deep		Unlimited	N/A
Upright Charbroiler/ Salamander, Chain*	Gas or Electric	30" deep	Unlimited	N/A
Appliance w/o Shelf/Obstruction*	Gas or Electric	30" deep	Unlimited	N/A
Range w/o Shelf/Obstruction*	Gas or Electric	30" deep	Unlimited	N/A
Wok	Gas or Electric	11-24" diameter	11-24" diameter	6-3/4" deep

Table 3 - Standard Overlapping Protection 5 nozzles per tank (20 flow points), 36" nozzle spacing

Notes:

- 1. All dimensions shown are based on overlapping protection.
- 2. All dimensions and areas shown reference the cooking surface of the appliance, which is typically smaller than the outside dimensions of the appliance itself.
- 3. For multi-vat fryers, no single fryer module (vat & drip board) can exceed the above limitations.
- 4. Protection for tilt skillets and braising pans are to be based on the coverage parameters provided for fryer protection. Tilt skillets should be placed at the back of the hazard zone. Tilt skillet coverage must not interfere with the edge of the nozzle discharge pattern.
- 5. All appliance hazard surfaces must be located within the hazard zone.
- 6. Smaller appliances can be positioned anywhere in the zone (e.g., moved left, right, forward, or backward, provided the cooking hazard does not extend beyond the perimeter of the zone).
- 7. When the depth of the appliance exceeds maximum cooking hazard dimensions, a second row of nozzle coverage should be added.
- 8. Deep Fat/Industrial Fryer/Tilt Skillets over 14" wide and up to 34" max depth will be overlapping with 4 nozzles per tank, 30" spacing. Max oil capacity: 24.75 gallons.
- 9. Nozzle height(s) for fryers should be taken from the fryer's minimum level indicator.

Figure 22 illustrates the placement of nozzles for TANK Fire Suppression overlapping protection.

Appliances denoted with an (*) require dedicated coverage. Refer to "Upright Broiler/Salamander Protection" on page 25 and "Appliance with Shelf" on page 26 for details.

Coverage Exceptions

Hazard	Fuel Source	Maximum Depth of Cooking Surfaces	Maximum Length of Cooking Surfaces	Maximum Height of Fuel
Deep Fat/Industrial Fryers (with or w/o Drip-board)	Gas or Electric	34" deep	Unlimited	N/A
Pressure Fryers*	Gas or Electric	34" deep	Unlimited	N/A
Tilt Skillet	Gas or Electric	34" deep	Unlimited	N/A
Wok	Gas or Electric	Greater than 24", up to 30" diameter	30 inch diameter	9-1/2" deep

Table 4 - Overlapping Protection 4 nozzles per tank (20 flow points), 30" nozzle spacing

Deep Fat, Industrial, Pressure Fryers, and Skillets over 14" wide and up to 34" max depth will be overlapping with 4 nozzles per tank, 30" spacing. Max oil capacity: 24.75 gallons.

Nozzle height(s) for fryers should be taken from the fryer's minimum level indicator.

* Henny Penny fryer models 690, 691, and 692 are allowed with standard 30" nozzle spacing as long as the nozzle flow pattern is not obstructed by the lid while in the fully open position. A nozzle is required on both sides of the lid.

Table 5 - Appliances using 3 nozzles per tank, 24" nozzle spacing

Hazard	Fuel Source	Maximum Depth of Cooking Surfaces	Maximum Length of Cooking Surfaces	Maximum Height of Fuel
Natural Charcoal Broiler	Charcoal	30" deep	Unlimited	4"
Solid Fuel Charbroiler	Mesquite or Hardwood	30" deep	Unlimited	6"
Lava Rock Charbroiler	Gas or Electric	30" deep	Unlimited	3" Depth

Table 6 - Appliance with Back Shelf 4 nozzles	per tank (20 flow	v points), 36"	nozzle spacing
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Hazard	Fuel Source	Maximum Depth of Cooking Surfaces	Maximum Length of Cooking Surfaces	Maximum Height of Fuel
Less than 12" Back Shelf	Gas or Electric	30" deep	Unlimited	N/A
12" Back Shelf	Gas or Electric	30" deep	Unlimited	N/A

- Shelves or protrusions from appliances measuring 6" or less are not considered shelves, standard overlapping coverage applies. Refer to **Table 3 on page 19**.
- Shelves or obstructions greater than 6" and up to 12" require 4 nozzles per tank, 36" nozzle spacing.
- Shelves exactly at 12" depth require 35" distance from nozzle tip to cooking surface. Shelves less than 12" may use nozzle distance from cooking surface of 35" to 50", every effort should be taken to minimize nozzle spray pattern obstruction with the shelf.







Overlapping Protection

Standard overlapping protection is 5 nozzles (20 flow points) at 36" spacing. Exceptions are noted below. All overlapping nozzles must be spaced no more than 12" from each end of the appliance, and located at the centerline of the 30" hazard zone (front to back), at the same height, and aimed straight down. The nozzle height must be 35" to 50" above the appliance cooking surface, except for woks, where the height is measured 3 inches below the top rim of the wok. The nozzles must be positioned along the total hazard zone length to allow protection of each appliance in the hazard zone.

Exceptions to standard overlapping protection:

- Large/Industrial fryers over 14" wide, 4 nozzles at 30" nozzle spacing per tank.
- Woks larger than 24 inch diameter, 4 nozzles at 30" spacing per tank.
- Appliance with shelves, 4 nozzles at 36" spacing per tank.
- Solid Fuel Appliances, 3 nozzles at 24" spacing per tank.

Refer to "Coverage Exceptions" on page 20 for more information.

Overlapping Coverage - Group Protection

Overlapping protection provides coverage for a continuous hazard zone, with all nozzles at consistent position (i.e., zone centerline), spacing, and height.

When there is an area within a hazard zone for which continuous overlapping coverage is not applicable, the overlapping protection zone must be ended, and a new zone started for the new group of appliances. Examples where continuous protection is interrupted, include a counter, storage or prep area, appliance not requiring protection (e.g., enclosed oven) or an appliance requiring dedicated appliance coverage.

The examples on **page 23** through **page 24** provide details of group overlapping protection for interrupted zones. This section illustrates the methodology for defining when a new hazard zone is required, as described above. For specific overlapping coverage parameters (e.g., nozzle spacing and height requirements).

Group Protection Example 1 – Appliance line separated by unprotected space.

End nozzles must be located 12" or less (horizontally) from the end of the hazard zone. Standard overlapping nozzles must be spaced no further than the maximum allowed interval 36" on center. Refer to **"Coverage Exceptions" on page 20** for more details on coverage exceptions.



Figure 24 - Example 1

NOTE: Overlapping nozzle spacing and height requirements are based on the appliances protected for each individual zone. Nozzles must always be located at the start and end of each zone, no more than 12" from the end of the hazard zone (edge of 1st/last cooking appliance surface). Refer to "Overlapping Appliance Protection" on page 18. Zones cannot overlap.

Example 2 – Appliance lines with overlapping nozzles at different heights



- A. Zone 1 Overlapping Nozzle Spacing
- C. Zone 2 Overlapping Nozzle Spacing
- B. Zone 1 Overlapping Nozzle Height
- D. Zone 2 Overlapping Nozzle Height

NOTE: All hazard surfaces in a zone must be within 35"-50" of the nozzles in that zone.

NOTE: Overlapping nozzle spacing and height requirements are based on the appliances protected for each individual zone. Nozzles must always be located at the start and end of each zone, no more than 12" from the end of the hazard zone (edge of 1st/last cooking appliance surface). Refer to "Overlapping Appliance Protection" on page 18.

Upright Broiler/Salamander Protection

Upright broilers, chain broilers, and cheesemelters have specific coverage requirements. Unlike appliances with an exposed flat cooking surface, these appliances have an internal cooking surface and only have a small opening in the face or end of the appliance.

To cover the internal hazard posed by these appliances, an Overlapping Female (OL-F) nozzle must be placed at the opening and aimed at the opposite rear corner of the appliance. This nozzle must be branched off one of the nozzle drops and piped to the appliance opening. **No more than 2 nozzles per drop.** The drawing below illustrates how this should be accomplished. Should the cooking surface of the appliance exceed 1,050 in², an additional nozzle will be required on the opposite of the appliance for added fire protection. Refer to **Figure 26** for details.

- 1. Pipe and fittings above the hood will be 1/2" copper pipe/Pro-Press, Grade L copper tubing and copper Pro-Press fittings.
- 2. Pipe and fittings inside the hood capture volume will be 3/8" NPT stainless steel or chrome-plated black iron. No sleeving permitted.
- 3. Appliance coverage piping to be field piped unions, elbows, and nozzles factory provided.
- 4. Nozzle heights above hazard zone (DIM A).
- 5. In addition to Standard Overlapping Protection, additional nozzles may be utilized for supplemental appliance specific protection. No more than two (2) nozzles may be used on a single drop.
- 6. Appliance drop fittings may be sealed with pipe dope or Teflon tape.



Figure 26 - Broiler/Salamander Protection

- 1. Nozzle: OL-F (previously 3070-3/8H-10-SS)
- 2. Install union in pipe leading to nozzle to allow for appliance removal and cleaning.
- Nozzle aimed at opposite interior corner of appliance.
- 4. Hazard Zone

Appliance with Shelf

Appliance top cooking equipment are available with multiple burner assemblies. Some appliances are equipped with shelving behind the appliance for additional storage. Figure 27 illustrates the shelf cannot overhang the appliance more than 10-12" from the back of the hazard zone.

All dimensions fixed unless otherwise noted (e.g., min/max).

- Pipe and fittings above the hood will be 1/2" copper pipe/Pro-Press, Grade L copper tubing/fittings. 1.
- 2. Pipe and fittings inside the hood capture volume will be 3/8" NPT stainless steel or chrome-plated black iron. No sleeving permitted.
- 3. Appliance coverage piping to be field piped unions, elbows, and nozzles factory provided.
- 4. Nozzle heights above hazard zone (DIM A).
- 5. Appliance drop fittings may be sealed with pipe dope or Teflon tape.



Figure 27 - Appliance Top with Shelf

- 1. Nozzle: OL-F (previously 3070-3/8H-10-SS)
- 2. Shelf 10" through 12" maximum distance from the rear edge of the cooking hazard to the front edge of the shelf.

2

18"

12'

Wok Protection

Nozzle for Wok protection must be located within 12" from the left or right of the Wok and 15" from the front or back of the Wok. The Wok diameter range for protection is 11" to 24" diameter.

- 1. Pipe and fittings above the hood will be 1/2" copper pipe/Pro-Press, Grade L copper tubing/fittings.
- 2. Pipe and fittings inside the hood capture volume will be 3/8" NPT stainless steel or chrome-plated black iron. No sleeving permitted.
- 3. Nozzle heights above hazard zone (DIM A).
- 4. Appliance coverage piping to be field piped unions, elbows, and nozzles factory provided.
- 5. Install drops at 36" maximum spacing. Drops must be installed with an internal pipe wrench or other no-marring pipe tool.
- 6. Appliance drop fittings may be sealed with pipe dope or Teflon tape.

Figure 28 - Wok Diameter Protection (up to 24")



1. Nozzle: OL-F (previously 3070-3/8H-10-SS)

2. UL300 defines the wok cooking surface as 3" below the rim of the wok.

Large Wok Protection

Nozzle for Wok protection must be located within 12" from the left or right of the Wok and 15" from the front or back of the Wok. The Wok diameter range for protection is 30" diameter. 4 nozzles per tank, 30" nozzle spacing

- 1. Pipe and fittings above the hood will be 1/2" copper pipe/Pro-Press, Grade L copper tubing/fittings.
- 2. Pipe and fittings inside the hood capture volume will be 3/8" NPT stainless steel or chrome-plated black iron. No sleeving permitted.
- 3. Appliance coverage piping to be field piped unions, elbows, and nozzles factory provided.
- 4. Nozzle heights above hazard zone (DIM A).
- 5. Install drops at 30" maximum spacing. Drops must be installed with an internal pipe wrench or other no-marring pipe tool.
- 6. Appliance drop fittings may be sealed with pipe dope or Teflon tape.

Figure 29 - Wok Diameter Protection (up to 30")



- 1. Nozzle: OL-F (previously 3070-3/8H-10-SS)
- 2. UL300 defines the wok cooking surface as 3" below the rim of the wok.

Appliance with Upright Obstruction

Salamanders/Cheesemelters have specific coverage requirements, unlike appliances with an exposed flat cooking surface, these appliances have an internal cooking surface and only have a small opening in the face or end of the appliance.

To cover the internal hazard posed by these appliances, an Overlapping Female (OL-F) nozzle is placed at the opening and aimed to the opposite rear corner of the appliance. The nozzle must be branched off one of the nozzle drops with a tee and piped to the appliance opening. No more than two nozzles can be

utilized for a single drop. Should the cooking surface of the appliance exceed 1050 in², an additional nozzle will be required on the opposite side of the appliance for added fire protection, refer to **Figure 30**. Salamander/Cheesemelters should follow appliance coverage for "**Upright Broiler/Salamander Protection**" on page 25.

An additional nozzle must be piped from a nozzle drop nearest the appliance, to cover the hazard underneath the salamander. This nozzle is to be aimed at the centerline of the hazard zone, a minimum of 35"-50" away. **Overlapping coverage is required for appliance specific coverage**.

All dimensions fixed unless otherwise noted (e.g., min/max).

- 1. Pipe and fittings above the hood will be 1/2" copper pipe/Pro-Press, Grade L copper tubing/fittings.
- 2. Pipe and fittings inside the hood capture volume will be 3/8" NPT stainless steel or chrome-plated black iron. No sleeving permitted.
- 3. Appliance coverage piping to be field piped unions, elbows, and nozzles factory provided.
- 4. Nozzle heights above hazard zone (DIM A).
- 5. In addition to Standard Overlapping Protection, additional nozzles may be utilized for supplemental appliance specific protection. No more than two (2) nozzles may be used on a single drop.
- 6. Appliance drop fittings may be sealed with pipe dope or Teflon tape.





- 1. Nozzle: OL-F (previously 3070-3/8H-10-SS)
- 2. Shelf/obstruction that extends more than 10-12" from the rear edge of the cooking hazard to the front edge of shelf/obstruction.
- 3. 45° Elbow
- 4. Nozzle, per Upright Broiler/Salamander protection

Appliance with Overhead Salamander

The following Salamander/Cheesemelter example does not require overlapping protection. Unlike appliances with an exposed flat cooking surface, these appliances have an internal cooking surface and only have a small opening in the face or end of the appliance.

To cover the internal hazard posed by these appliances, a nozzle must be placed at the opening and aimed to the opposite rear corner of the appliance. No more than two nozzles can be utilized for a single drop. Should the appliance length exceed 36" or have an area over 1050 in², an additional nozzle will be required on the opposite side of the appliance for added fire protection, refer to **Figure 31**.

Nozzles covering Cheesemelters/Salamanders placed above an appliance can be branched off from existing overlapping nozzles or use dedicated nozzle protection. Appliance with Overhead Salamander equipment type will use dedicated nozzle protection. This nozzle is to be aimed at the centerline of the hazard zone, a minimum of 35"-50" away (DIM A).

All dimensions fixed unless otherwise noted (e.g., min/max).

- 1. Pipe and fittings above the hood will be 1/2" copper pipe/Pro-Press, Grade L copper tubing/fittings.
- 2. Pipe and fittings inside the hood capture volume will be 3/8" NPT stainless steel or chrome-plated black iron. No sleeving permitted.
- 3. Appliance coverage piping to be field piped unions, elbows, and nozzles factory provided.
- Additional nozzles may be utilized for supplemental appliance specific protection. No more than two (2) nozzles may be used on a single drop.
- 5. Appliance drop fittings may be sealed with pipe dope or Teflon tape.



Figure 31 - Appliance with Overhead Salamander

2. Nozzle, per Salamander protection

Pizza Ovens

Pizza ovens have specific coverage requirements, unlike appliances with an exposed flat cooking surface, these appliances have an internal cooking area and only have a small opening in the face or end of the appliance. When installing the appliance, make sure the nozzle does not obstruct cooking operations.

To cover the internal hazard posed by these appliances, a nozzle must be placed at the opening and aimed to the opposite rear corner of the appliance. No more than two nozzles can be utilized for a single drop. Refer to **Figure 32** for single stack ovens. **Figure 33** and **Figure 34 on page 32** show dual and three stack oven installation examples. Should the cooking area of the appliance exceed 1200 in², an additional nozzle will be required on the opposite side of the appliance for added fire protection. Each nozzle can cover 1200 in².

All dimensions fixed unless otherwise noted (e.g., min/max).

- 1. Pipe and fittings above the hood will be 1/2" copper pipe/Pro-Press, Grade L copper tubing/fittings.
- 2. Pipe and fittings inside the hood capture volume will be 3/8" NPT stainless steel or chrome-plated black iron. No sleeving permitted.
- 3. Appliance coverage piping to be field piped unions, elbows, and nozzles factory provided.
- 4. No more than two (2) nozzles may be used on a single drop.
- 5. Appliance drop fittings may be sealed with pipe dope or Teflon tape.



Figure 32 - Single Stack Pizza Oven

- 1. Nozzle: OL-F (previously 3070-3/8H-10-SS)
- 2. Conveyor Opening



Figure 33 - Double Stack Pizza Oven

1. Nozzle: OL-F (previously 3070-3/8H-10-SS)

2. Conveyor Opening



- 1. Nozzle: OL-F (previously 3070-3/8H-10-SS)
- 2. Conveyor Opening

Figure 34 - Triple Stack Pizza Oven

Q



3. Additional drop for third nozzle. No more than two nozzles are allowed per drop.

Agent Distribution Piping

The agent distribution piping shall be 3/8" NPT Schedule 40 black iron fittings or 1/2" Pro-Press copper fittings. Fittings shall be minimum class 150. The pipe for the nozzle drops cannot be sleeved in steel but can be made from polished stainless steel, or polished chrome-plated black iron.

Galvanize pipe or fittings must not be used. Pipe thread or compound should be used to help seal fittings.

Distribution piping can be run in single cylinder or dual cylinder, manifold configurations. Refer to **page 34** for single cylinder and dual cylinder configuration details.

The distribution network consists of a supply line and all applicable branches depending on the protected hazards. Branch lines include the plenum branch, duct branch, overlapping nozzle appliance branch, and dedicated nozzle appliance branch.

The supply line is defined as the run of all pipe and fittings from the tank outlet to the last branch line, including fittings at the start of all branch lines. All branch lines start at the outlet of the applicable supply line fitting and do not include the supply tee.

A plenum branch is defined as the run of all pipe and fittings from the supply line tee outlet to the plenum nozzle(s).

A duct branch is defined as the run of all pipe and fittings from the supply line tee outlet to the duct nozzle(s). Duct branch lines on risers greater than 75 inch perimeter can have a "tee" installed. Two separate duct branch lines are not required.

An overlapping nozzle appliance branch is defined as the run of all pipe and fittings from the supply line tee outlet to the nozzle.

A dedicated nozzle appliance branch is defined as the run of all pipe and fittings from the supply line tee outlet to the nozzle.

Figure 35 - Distribution Piping

1. Duct Branch Line
2. Supply Piping
3. Hood Penetrations
4. Overlapping Branch Line
5. Dedicated Appliance Branch Line
6. Plenum Branch Line
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Single Cylinder Nozzle and Piping Parameters

A single cylinder supports up to 5 nozzles, 20 flow points'. Max supply line up to 42 feet to the first overlapping nozzle.

Pipe Section	Max Pipe Length (ft)
Max Supply Line to First Overlapping Nozzle	42
Overlapping Nozzle Appliance Branch	10
Dedicated Nozzle Appliance Branch	10

Table 7 - Agent Distribution Piping Limitations for Single Cylinder System

Notes:

- 1. One (1) tee allowed per appliance drop.
- 2. No more than two nozzles can be utilized for a single appliance drop.
- 3. Additional elbows are permitted on branch lines, provided linear pipe length is reduced by corresponding equivalent length (1.3 ft per 90° elbow, 0.6 ft per 45° elbow).

For example: a 3/8" steel elbow has an equivalent length of 1.3 ft. An appliance branch may use 4 elbows, provided the total linear pipe is reduced by 1.3 ft (e.g., from 5 ft to 3.7 ft). Additional pipe cannot be added in lieu of fittings, as pipe volume limits could be exceeded.

- 4. Maximum 6 ft vertical rise of supply line above cylinder outlet.
- 5. Minimum 7 ft. of supply line to first overlapping nozzle.
- 6. If hoods are piped to the same TANK, the sum of piping between hoods plus distance to first overlapping nozzle should NOT exceed 42 feet.

Dual Cylinder Nozzle and Piping Parameters

A dual cylinder system supports up to 40 flow points and 10 nozzles. Dual cylinder can be piped in series or parallel. Max supply line up to 42 feet to the first overlapping nozzle.

Table 8 - Agent Distribution Piping Limitations for Dual Cylinder System

Pipe Section	Max Pipe Length (ft)
Max Supply Line to First Overlapping Nozzle	42
Overlapping Nozzle Appliance Branch	10
Dedicated Nozzle Appliance Branch	10

Notes:

- 1. One (1) tee allowed per appliance drop.
- 2. No more than two nozzles can be utilized for a single appliance drop.
- 3. Additional elbows are permitted on branch lines, provided linear pipe length is reduced by corresponding equivalent length (1.3 ft per 90° elbow, 0.6 ft per 45° elbow).

For example: a 3/8" steel elbow has an equivalent length of 1.3 ft. An appliance branch may use 4 elbows, provided the total linear pipe is reduced by 1.3 ft (e.g., from 5 ft to 3.7 ft). Additional pipe cannot be added in lieu of fittings, as pipe volume limits could be exceeded.

- 4. Maximum 6 ft vertical rise of supply line above cylinder outlet.
- 5. Minimum 7 ft. of supply line to first overlapping nozzle.
- 6. If hoods are piped to the same TANK, the sum of piping between hoods plus distance to first overlapping nozzle should NOT exceed 42 feet.

Nozzle Installation

Distribution piping and nozzles are factory-installed. Verify that the nozzles and distribution network are installed in accordance with the design and installation parameters for all protected hazards, as set forth in this manual.

NOTE: The TANK Fire Suppression extinguishing system design must be reviewed if any hazard changes have been made, including (but not limited to): appliance type, appliance sizes, appliance location, factory pre-piping or nozzles, plenum size or configuration, and duct size or configuration.

1. Ensure nozzles are securely installed. DO NOT OVERTIGHTEN.

NOTE: Do not over-tighten or nozzles may be damaged.

- 2. Ensure all nozzle types, placement, and aim are in accordance with the limitations in this manual. Nozzles can be used to achieve proper aim on dedicated appliance protection nozzles only.
- 3. Refer to Figure 6 on page 7 for details on nozzle(s).

Gas Shut-Off Valves

The electric gas valve is held open in the energized state, and closes when de-energized via the output relay of the control panel. A listed manual reset relay is required to ensure manual reset prior to fuel being restored in accordance to NFPA17A.

Gas valves (**Figure 36**) are designed to shut off the flow of gas to the kitchen appliances in the event of fire system activation. Electric gas shutoff valves must be installed with an upstream strainer to prevent debris from prohibiting gas valve function. New pipe, properly reamed and cleaned of metal burrs, should be used. Proper care is needed to ensure that the gas flow is in the same direction as indicated on the gas valve and strainer. Do not over-tighten pipe connections. Apply pipe dope to the male threads only. If necessary, install a drip leg in the gas line in accordance with the Authority Having Jurisdiction (AHJ).

120V AC gas valves 3/4" - 2" can be mounted with the solenoid in any position above horizontal.

120V AC gas valves 2-1/2" - 3" must be mounted with the solenoid vertical and upright. The pipe must be horizontal.

All **24V DC** gas valves must be mounted with the solenoid vertical and upright. The pipe must be horizontal.

Proper clearance must be provided in order to service the strainers. A minimum of 4" clearance distance must be provided at the base of the strainer.



Figure 36 - Electric Gas Valve

Table 9 - Gas Valve Details

Gas Valve (ASCO)	Strainer	Size	DIM "A"	DIM "B"	DIM "C"	DIM "D"	DIM "F"	DIM "G"
8214235	4417K64	3/4"	6-15/16"	5-15/16"	4"	4-1/2"	11-15/16"	9-7/8"
8214250	4417K65	1"	6-15/16"	5-15/16"	4-7/8"	5-3/16"	12-13/16"	10-11/16"
8214265	4417K66	1-1/4"	7-5/8"	6-3/8"	5-1/8"	5-15/16"	13-1/2"	12-1/16"
8214275	4417K67	1-1/2"	7-5/8"	6-3/8"	5-3/4"	6-3/16"	14-1/8"	12-5/16"
8214280	4417K68	2"	7-5/8"	6-3/8"	7-1/4"	7-13/16"	15-5/8"	13-15/16"
8214290	4417K69	2-1/2"	10-5/16"	8-1/16"	8-7/8"	9-7/8"	18-15/16"	18-5/8"
8214240	4417K71	3"	10-5/16"	8-1/16"	10"	10-15/16"	20-1/16"	19-11/16"
Figure 37 - Firestat Installation Details



Firestat Components

- 1. Hood Riser Firestat
 - Fenwal Part Number 12-F28021-32144-OT-360 Normally Open, Close on Rise @ 360°F
 - Fenwal Part Number 12-H28021-12144-OT-600 Normally Open, Close on Rise @ 600°F
- 2. Wiring 2 black wires/2 white wires.
- 3. Seal threads with Teflon Tape before installation
- 4. 1/2" NPT Quick Seal (Adapter Body) Part Number Kit 32-00002
- 5. 1/2" NPT Quik Seal (Gasket) Part Number Kit 32-00002
- 6. External Surface of hood/duct.
- 7. 1 1/8" 1 1/4" diameter hole.
- 8. 1/2" NPT Quik Seal (Lock Washer) Part Number Kit 32-00002
- 9. 1/2" NPT Quik Seal (Nut) Part Number Kit 32-00002
- 10. 1/2" flex conduit connector Part Number A009088
- 11. Flex metallic conduit to ECP junction box (closest to the hood) Part Number A0005719
- 12. Duct Protection Firestat
 - Fenwal Part Number 12-F28021-005360 Normally Open, Close on Rise @ 360°F
 - Fenwal Part Number 12-H28021-005-0T-600 Normally Open, Close on Rise @ 600°F
- 13. Extension Ring Part Number 59361-1/2
- 14. Extension Ring Cover Part Number 100-BW

Hood Riser Sensor Replacement

The following instructions are for replacing a hood duct stat or fire stat located in the riser.

NOTE: Make sure the fire system is deactivated and all controls are powered down before servicing the unit. Service should only be performed by trained personnel.

- 1. Locate faulty sensor in hood riser. Remove the hood filters to access from the hood plenum.
- 2. Determine the location of the sensor's lead ends. This will either be on the top of the hood, in the junction box which has conduit routed to the riser, or in the electrical control package that is mounted on the hood (if it is a stand-alone hood).
- 3. Access the sensor's lead ends and remove Wago connectors. Attach a fish tape (or pulling rope) to the lead ends.
- 4. Unscrew the sensor from the quick seal in hood plenum. Pull leads completely out, pulling the fish tape until exposed.
- 5. Attach replacement sensor to fish tape and pull back through conduit until lead ends are back in the original location.
- 6. Replace Wago connectors on the new sensor's lead ends.
- 7. Twist new sensor counterclockwise, 2-1/2 turns to pre-tension wires. Thread sensor in riser quick seal (using Teflon tape on threads).
- 8. Replace hood filters.
- 9. Power up the system to test functionality.



Figure 38 - Sensor Replacement

Fire Protection Manual Actuation Device

The push/pull station (**Figure 39**) is a remote manual actuation device to activate the fire system. This remote manual actuation device (push/pull station) contains one set of normally open contacts and mounts to any standard single gang junction box. When the front button is pressed, the electrical connection to the fire system is completed, thus activating the fire system.

The remote manual actuation device (push/pull station) should be mounted at a point of egress and positioned at a height determined by the Authority Having Jurisdiction (AHJ). This position is usually 10 to 20 feet from hood and 42 to 48 inches above the floor. Multiple remote manual actuation devices (push/pull stations) are acceptable to use in the fire system and are wired in parallel per the electrical schematic. The remote manual actuation device (push/pull station) is reset by twisting the push-button clockwise until the internal latch is released.

Figure 39 - Activation Device



The clear protective cover must be installed to protect the device from accidental activations. This cover is provided as part of the manual actuation device. Below are the part numbers for the devices and replacement parts (**Table 10**).

Note: When connecting the wires to the push/pull station, do not twist the wire ends together. Insert each wire on the opposite side of the screw.

Part Description	Part Number
Push-Button with Clear Cover	SS2031ZA-EN
Push-Button with Clear Cover and Horn	SS2041ZA-EN
Red Junction Box with Deep Back for Surface Mount	STI-KIT71101AR
Normally Open Contact	STI-10196
Normally Closed Contact	STI-10198
Contact Housing Assembly	SF-10197H

Table 10 - Activation Device Part Numbers

Trouble Input Wiring

Trouble contacts and supervision switches from each device should be connected to the trouble input of the building fire alarm panel to indicate a trouble condition.

Figure 40 - Wiring Connection for Trouble Contact

- 1. Building Fire Alarm
- 2. CORE Control Panel Trouble Contact
- 3. End of Line Device
- 4. Building Fire Alarm Trouble Input Wiring



Fire Protection System Printed Circuit Board

The fire protection system printed circuit board (PCBCORE) is a microprocessor-based controller that provides all the necessary monitoring, timing, and supervision functions required for the reliable operation of the fire system. Under normal conditions, the "Fire System Activated" light is flashing one brief flash every 3 seconds, indicating the system is armed and ready. If a fault is detected anywhere in the system, an audible alarm will periodically sound, and the "Fire System Activated" light will flash a fault code to indicate the fault that was detected. This fault code consists of a series of flashes followed by a pause. Simply count the number of flashes between the pauses and refer to the chart below to find the cause of the fault. Any fault is extremely important and must be corrected and rectified immediately to ensure proper operation of the fire system.

The connections for building fire panels are located at AL1 and AL2 as dry contacts.

NOTE: When a CORE board is connected to an ECPM03 board, if a fire condition happens, the "Last Fire Info" will be stored on the ECPM03 screen. "Last Fire Info" will be available on CASLINK as well.



Figure 41 - Printed Circuit Board

Connector Descriptions

Note: Some connections may not be used dependent on system configurations.

Connector J1 contains battery pack connections for battery charging and monitoring. Pin 1 – Battery Positive	Pin 2 – Battery Negative
L	
Connector J2 contains Supervised Sensor Loop connections	
Pin 1 – Start Positive Loop Pin 2 – Start Negative Loop	Pin 3 – Finish Negative Loop Pin 4 – Finish Positive Loop
Connector J3 contains Power Supply and Device connections	
Pin 1 and Pin 2 – Positive Input, Power Supply Pin 3 and Pin 4 – Negative Input, Power Supply Pin 5 – Positive Output, Gas Valve Solenoid Pin 6 – Positive Output, Surfactant Pump Pin 7 – Positive Output, Release Valve Solenoid Pin 8 and Pin 9 – 24V DC Input, Shutoff Valve Supervision	Pin 10 – N/A Pin 11 – Drive Output, Fire Relay Pin 12 – Drive Output, 100% Relay Pin 13 – Drive Output, Trouble Relay Pin 14 – Drive Output, Wash Relay Pin 15 – Drive Output, Spare Relay Pin 16 – Drive Output, Auto-Man Relay
Connector J4 contains Power Supply and Device connections	
Pin 1 – Positive Input, Power Supply Pin 2 – Output, Panel Mounted Audible Alarm Pin 3 – Output, Panel Mounted LED Fire/Fault Indicator Pin 4 – N/A Pin 5 – Drive Output, Cooking Equipment Disable Relay Pin 6 – Negative Input, Power Supply Pin 7 – N/A	Pin 8 – Input, Pump Prime/Reset Push Button Pin 9 – Input, Gas Cartridge/Pressure Switch Pin 10 – Input, Fan Switch Pin 11 – Input, Gas Valve Reset Push Button Pin 12 – Input, Door/Tamper Switch Pin 13 – Input, Test Mode Pin 14 – Modbus Network, Common Signal (C) Pin 15 – Modbus Network, Negative Signal (A) Pin 16 – Modbus Network, Positive Signal (B)

Connector J5 and J6 is for RJ-45 connections

Connector J7 Interlock Network connections	1 INTERLOCK
Pin 1 – Interlock Network, Common Signal (C) Pin 2 – Interlock Network, Negative Signal (A)	Pin 3 – Interlock Network, Positive Signal (B)

Connector J8 Interlock Network connections	
Factory Use Only	

Connector J9 Building Fire Alarm connections for a set of normally open dry contacts. These are provided for signaling a building fire alarm panel if a fire condition is present.	AL1 AL2 FIRE ALARM
Pin 1 – Dry Contact Closure	Pin 2 – Dry Contact Closure

connections	
Pin 1 – Start Positive Loop Pin 3 – Finish Negative Loop	
Pin 2 – Start Negative Loop Pin 4 – Finish Positive Loop	

Electrical

WARNING!!

Disconnect power before installing or servicing control. High voltage electrical input is needed for this equipment. A qualified electrician should perform this work.

Before connecting power to the control package, read and understand the entire section of this document. As-built wiring diagrams are furnished with each control package from the factory and are either attached to the door of the unit or provided with the paperwork packet.

Electrical wiring and connections must be made in accordance with local ordinances and the National Electric Code, ANSI/NFPA70. Verify the voltage and phase of the power supply, and the wire amperage capacity is in accordance with the unit nameplate.

ATTENTION: LOW-VOLTAGE DC OR SIGNALING WIRE SHOULD BE ROUTED IN SEPARATE CONDUIT FROM ALL AC VOLTAGE SOURCES.

- 1. Always **disconnect power** before working on or near this equipment. Lock and tag the disconnect switch or breaker to prevent accidental power-up.
- There are multiple electrical connections required for this control. 120V AC should be wired to terminals H1 and N1. If the hood is equipped with a separate light circuit, 120V AC should power this circuit per the as-built schematic. H1 and N1 should not be connected to a shunt trip breaker.
- 3. Verify that the power source is compatible with the requirements of your equipment. The system wiring schematic identifies the **proper phase and voltage** of the equipment.
- 4. Before connecting the control package to a power source, verify power source wiring is de-energized.
- 5. Secure the power cable to prevent contact with sharp objects.
- 6. Do not kink power cable and never allow the cable to come in contact with oil, grease, hot surfaces, or chemicals. Release solenoid cables **must not** come in contact with hood surfaces.
- 7. If the control package is a **wall-mount system**, a duct mounted temperature sensor will need to be wired. The temperature sensor must be wired to terminal blocks, as indicated on the wiring schematic.
- 8. If the system contains additional firestats, they must be wired into the supervised loop.
- 9. If the control is a **wall-mount system**, the hood lights wiring will need to be wired to terminals "B" and "W." Verify connections on wiring schematic.
- 10. Before powering up the system, make sure that the interior of the control package is free of loose debris or shipping materials.
- 11. If any of the original internal wire supplied with the system must be replaced, it must be replaced with type THHN wire or equivalent.
- 12. All field-supplied wire for the optional fire system release solenoid or firestat must be high temp wire rated for **842°F** minimum (#441601C6.FE9 White and #441601C6.FE0 Black).
- 13. The battery must be plugged into the connector labeled J1 on the electrical board (PCBCORE) after wiring is complete.
- 14. All gas appliances under the hood must shut down in the event of an AC power loss. All electric appliances will shut down on building power loss.
- 15. It is recommended to use Belden #6320UL, 18 Gauge, plenum-rated wire for the supervised loop that does not come in contact with the hood. It is recommended to use Belden #88760 for the fire system interlock network and CAT-5 for Modbus communications.
- 16. All exterior wiring connections to the PCU must be run inside liquid tight conduit. This includes the supervised loop and airflow switch wiring.

IMPORTANT!: The battery backup for the fire protection system produces output power even when main power is disconnected from system. When performing major electrical service to the control, the battery backup must be disconnected then reconnected before commissioning.

Wire Ampacity Rating

The load current rating and the over-current protection for conductor types shall not exceed 15 amperes for 14 AWG, 20 amperes for 12 AWG, and 30 amperes for 10 AWG aluminum and copper-clad aluminum after any correction factors for ambient temperature and number of conductors have been applied. Refer to **Table 11**.

Wire Size AWG	Maximum Amps
14	15
12	20
10	30
8	50
6	65
4	85

Table 11 - Copper Wire Ampacity @ 75°C

Distance Limitations

Wiring connections to remote fire protection system(s) must use shielded twisted pair wire. The maximum length of this connection is 1000 feet.

Wire size is an important consideration when making the connections between the fire protection system control package and a gas valve. Refer to **Table 12** for maximum wiring distance between the system and remote gas valve.

Wire Gauge	Distance (Feet)
12	1049
14	660
16	414
18	260
20	164
22	103
24	64

Table 12 - Wiring Maximum Distance

Fire Alarm Contacts

The fire protection system is equipped with normally open contacts that can be connected to the premise Fire Alarm Control Panel (FACP) (terminals **AL1** and **AL2**). Refer to **Figure 42** for wiring reference. During a fire condition, the contacts will close and trigger the premise FACP to initiate a general fire alarm.

Figure 42 - Fire Alarm Reference

- 1. Building Fire Alarm
- 2. Control Panel Fire Alarm Contact
- 3. End of Line Device
- 4. Alarm Input



Fire Group

Fire Groups are for the purpose of using multiple CORE controlled fire systems and grouping specific fire systems together. This will allow the user the ability to assign different zones for independent activation.

In order to set a fire group, you will need to set the CORE board DIP switches as shown in Table 13:

6	7	Fire Group Number
Open	Open	1
Closed	Open	2
Open	Closed	3
Closed	Closed	4

Table 13 - Fire Group DIP Switch Position

Note: Every panel with matching fire group settings (DIP switches 6 and 7) will activate simultaneously in a fire condition.

Figure 43 shows an example of different zones on separate fire groups, but still connected via the interlock network. In the example, when 2 Fire groups (01 and 02) are assigned on the CORE boards, and if a fire condition exists in any one group, it will NOT activate the other fire group. However, both are connected to the same interlock network.

- Fire Group 01 CORE board DIP switch setting will be set to: Switch 6 Open and Switch 7 Open.
- Fire Group 02 CORE board DIP switch setting will be set to: Switch 6 Closed and Switch 7 Open.

Refer to "Typical DIP Switch Arrangement" on page 57 for setting multiple CORE controlled fire systems.



Figure 43 - Fire Group Reference

Fire Protection System Supervised Loops

The supervised loops are integral to proper operation and activation of the Fire Protection System. All systems have two supervised loops; each loop consists of two conductors, one positive and one negative. One loop is dedicated to all sensors, while the other is dedicated to all manual actuation devices (push/pull stations). The supervised loop connections are located at the front edge of the hoods for accessibility. Connections beyond the hood, like the connections at the manual actuation device, must be made with a plenum-rated wire. It is recommended to use a two-conductor Belden 6320UL, 18 AWG, wire, or similar for these connections. Refer to **Figure 44** for supervised loop details.

- Connections to the firestat will use two Wago connectors. One for an incoming loop and one for an outgoing loop.
- Flexible metallic conduit is used to route the wiring that connects the firestat to the remote loop junction box. Secure conduit to hood hat channel when possible.

Figure 44 - Supervised Loop Connections

- 1. Firestat
- 2. Conduit
- 3. Junction Box
- 4. Wago Connector



For connections on or above the hood, use Type MG or MGT wiring with Wago connectors. A Supervised Loop Connection kit is available to connect back to back or end to end hoods. This kit will come with the necessary hardware and wire.

Table 14 - Supervised Loop Components

Connection Kit Part Number	Length	Location
SLPCON-03	3 Feet	End to End Hoods
SLPCON-05	5 Feet	End to End Hoods
SLPCON-10	10 Feet	End to End and Back to Back Hoods
SLPCON-15	15 Feet	End to End and Back to Back Hoods
SLPCON-20	20 Feet	End to End and Back to Back Hoods

High Temperature Supervised Loop Components	Part Number
Type MG Wire, White, 16 AWG	441601C6.FE9
Type MG Wire, Black, 16 AWG	441601C6.FE0
Wago Connectors	221-412

Supervised Loop Electrical Details

NOTE: Place the panel in test mode when checking the supervised loop circuit.

Prior to checking the supervised loop circuit (**Figure 45**), verify all CORE power supplies (PS-01) are set to 27.5V DC. Check all supervised loop connections. Verify wiring is properly connected and secure. If any of the readings in **Table 15** are out of range or other faults are present, there is an issue with that loop or associated components/ wiring. Refer to **page 55** for troubleshooting.



Figure 45 - Wiring for Supervised Loop

Table 15 - Supervised Loop Circuit Readings

Connections	Circuit Readings		
Firestat Loop Check			
Check for continuity between Terminals 21 and 24 then Terminals 22 and 23	There should be continuity		
Measure voltage between PS-01 (DC-) and Terminal 21 then PS-01 (DC-) and Terminal 24 Measure voltage between Terminal 21 and Terminal 22 then Terminal 23 and Terminal 24	26.5 +/- 0.2V DC		
Measure voltage between PS-01 (DC-) and Terminal 22 then PS-01 (DC-) and Terminal 23	0 +/- 0.2V DC		
Measure voltage between Terminal 24 and Chassis Ground	1.8 +/- 0.2V DC		
Microswitch/Manual Activation Device			
Check for continuity between Terminals 101 and 104 then Terminals 102 and 103	There should be continuity		
Measure voltage between PS-01 (DC-) and Terminal 101 then PS-01 (DC-) and Terminal 104 Measure voltage between Terminal 101 and Terminal 102 then Terminal 103 and Terminal 104	26.5 +/- 0.2V DC		
Measure voltage between PS-01 (DC-) and Terminal 102 then PS-01 (DC-) and Terminal 103	0 +/- 0.2V DC		
Measure voltage between Terminal 104 and Chassis Ground	1.8 +/- 0.2V DC		
Power Supply			
Measure voltage between PS-01 (DC+) and PS-01 (DC-)	27.5 +/- 0.1V DC		

OPERATION

The TANK Fire Suppression extinguishing system is electrically operated via the applicable fire alarm control panel. The system can be activated automatically via an electric thermal detector or manually via a remote manual actuator. The extinguishing system is electrically operated via the PCBCORE control board. The system can be activated automatically via a Firestat or manually via a remote manual actuator. Since the TANK Fire Suppression extinguishing system is electrically operated, the applicable fire alarm control panel requires AC input power with a battery backup system. Reference the applicable control panel manual for wiring and compatibility.

When one of the system's Firestat(s) detectors senses a temperature hotter than its internal set-point (e.g., in the event of a hood fire), or when a remote manual actuation device (push/pull station) is pushed, an electric signal is sent to the tank-based fire protection release solenoid via the fire alarm control panel releasing circuit. The electric release solenoid is energized, allowing pressurization of the pneumatic actuator(s). The actuator's plunger(s) will depress into the tank valve body, releasing agent to flow to the hood duct, plenum, and appliance nozzles.

When the fire extinguishing system is activated, the applicable fire alarm control panel simultaneously shuts down all gas and electric appliances under the protected hood(s), shuts down make-up air and/or exhaust where applicable, and activates the building fire alarm where applicable.

The electrically operated fire system requires a battery backup system. In the event of a loss of building electrical power, all gas and electric appliances under the hood must be electrically interlocked to shut off. This is achieved via a gas valve relay and/or a shunt trip breaker. The battery backup will automatically energize upon a loss of power. The battery backup will monitor the fire system circuit for up to 24 hours and be able to operate the fire system circuit for a minimum of 30 minutes. Once power is restored, the battery will automatically recharge.

A means of manual reset is required for shut-off devices to ensure manual reset prior to fuel or power being restored in accordance with NFPA 17 and NFPA 96. The electric gas shut-off valve is used in conjunction with a UL/ULC listed manual reset relay, refer to "**Gas Shut-Off Valves**" on page 36.

Test Mode Overview

The fire protection system has an integrated option for testing. This test mode, when active, will disable the release solenoid and prevent the fire extinguishing agent from spraying on the appliances. It will allow activation of the fire system, audible alarm, shunt trip breaker (if applicable), and shut down of appliances via gas valve reset relay.

All additional PCBCORE controlled packages that are attached to the system must be in "Test Mode." This includes additional fire protection systems, Pollution Control Unit with CORE, and other hood-mounted CORE controlled protection systems.

Please note that the appliances must be started before test mode is entered on any PCBCORE protection package for proper demonstration of this function. If the fire protection system is left in "Test Mode" for more than 15 minutes, the appliances will shut down. This is to prevent cooking operations from occurring while the appliances and ventilation system are not protected.

Reset Overview

There are multiple actions required to reset the fire system. The following must be completed by a Certified Fire System Technician.

- 1. The duct firestat must be cooled below its internal set point.
- 2. The remote manual actuation device (push/pull station) must be reset by twisting the button clockwise until it resets.
- 3. Press the "Push To Reset Fire System" button.
- 4. Reset the pneumatic actuators (PKA, SVA), refer to "Disconnecting Service Cylinder Tank/Rearming System" on page 60.

Note: The firestat must be cool, and the remote manual actuation device (push/pull station) must be reset for this button to work.

The fire system must be re-commissioned per the manufacturer's recommendations and guidelines by an authorized fire system distributor and/or authorized service agent.

After a fire, full inspection by a certified professional must be conducted prior to restarting the fire system.

Figure 46 - Fire System Reset

- 1. LED Indicator
- 2. Alarm Speaker
- 3. Panel Latch
- 4. Reset Button
- 5. Test Mode/Fire System Armed Switch



Appliance and electrical shut down is achieved via the applicable fire alarm control panel relay, in conjunction with UL/ULC listed enclosed industrial control equipment or magnetic contactors of appropriate rating. These must be used in conjunction with a UL/ULC listed manual reset relay, refer to **Figure 47**. All wiring is to be in accordance with the applicable manufacturer's instructions for the fire alarm control panel, gas shut-off valve, manual reset relay, and contractor supplied shut-off devices. All wiring must be in accordance to NFPA 70 and the Authority Having Jurisdiction (AHJ).

When a building fire alarm system is present, the fire alarm control panel must be connected in accordance with the NFPA 72 such that the actuation of the TANK Fire Suppression extinguishing system also activates the fire alarm. Reference the applicable control panel manual for wiring and compatibility.





* UL/ULC listed enclosed industrial control equipment or magnetic switch of appropriate rating. Contacts closed when coil is energized.

Battery Backup

Important!!

The battery backup system requires that the batteries be changed every 2 years, from the date of fire system commissioning, maximum. Failure to do this will result in a void in product reliability and may cause severe damage to facility due to loss of fire protection.

The fire protection system contains a battery backup. During a power loss, the "Fire System Activated" light will flash 11 times between pauses indicating the power loss.

The batteries must be replaced every 2 years, from the date of fire system commissioning. Part number PS-1270-F2, two are required. Although the batteries are hot-swappable, which means they can be replaced while there is input power to the control, for your safety, all sources of power must be removed from the control before replacing the batteries. To replace the batteries, unplug the battery cable from the J1 connector on the electrical board (PCBCORE). Then remove the retaining strap holding the batteries in place. Remove the batteries from the cabinet. Transfer the fuse and cable set from the old batteries to the new batteries being extremely careful to observe the RED and BLACK lead and terminal colors. Reinstall the batteries in the cabinet and reconnect the battery plug to J1. The batteries are lead-acid type and are recyclable; **please dispose of the old batteries properly**.

During extended periods of inactivity where the fire protection system will be without AC power for more than 2 days, such as a shutdown or natural disaster, it is best to decommission the fire system by disconnecting the batteries. This will prevent any damage to the batteries through complete discharge. When the system becomes active again, commission the system by reconnecting the batteries and allow the batteries to charge for 48 hours.

Power Supply Adjustment

To properly charge the batteries, the power supply must be adjusted to output 27.5V DC. This can be checked with an accurate digital voltmeter placed across Terminals H1D and N1D. To adjust the output voltage, place a small flat-bladed screwdriver into the yellow dial. Turn the dial clockwise, this will increase the voltage.

Figure 48 - Battery Backup



Figure 49 - Power Supply



Fire Protection System Firestat

The Firestat ("Firestat Installation Details" on page 37) is a device installed in the riser of the hood, at the duct connection, that measures temperature. The standard temperature setting is 360°F. Depending on heat produced by appliance, a higher rated temperature Firestat will be required. If a temperature higher than the setpoint is sensed, the Firestat contacts will close and energize the electrical control board. The fire system will activate.

The Firestat has 2 black wires and 2 white wires. These wires must be connected to the supervised loop. Use high-temperature wiring when installing Firestat components. Wago connectors (part number: 221-412) must be used.

Multiple sensors are wired in parallel in the supervised loop. The Firestat may be installed on the opposite side of the quick seal for access in the duct.

Non-Solid Fuel Appliances (Rated 450°F)

Non-solid fuel appliances rated for 450°F will not require additional firestats, regardless of the configuration and length of ductwork.

Non-Solid Fuel Appliances (Rated 600°F)

Non-solid fuel appliances rated for 600°F will require downstream detection if the duct run contains any horizontal section over 25 feet in length. Downstream detection should be installed at the end of a horizontal section. Duct layouts that include less than 25 feet of horizontal ductwork will not require additional detection.

Solid Fuel Appliances (Rated 700°F)

Solid fuel appliances produce effluents that can accumulate inside the duct, especially in long horizontal duct runs. Sparks from solid fuel appliances can travel into the ductwork and create fires that occur beyond the point where the hood riser Firestat can detect them. Additional downstream Firestats ensure that these duct fires are detected and the fire system actuates. Solid fuel applications require 600°F rated Firestats, and SOLO filters. Exhaust fan(s) used with solid fuel appliances must use a steel wheel.

In addition to the 600°F rated Firestat, located in the hood riser, a second Firestat is required at the duct discharge for solid fuel applications when the ductwork exceeds 10 feet in length or contains horizontal runs. Even if the entire duct run is inaccessible, this additional Firestat is still needed. Mounting a Firestat in the fan may be an option. On duct runs longer than 50 feet, a third Firestat will be required somewhere in the duct run, ideally at the end of a horizontal run, if present. Duct runs longer than 100 feet will require additional Firestats, **contact your local sales office for more information**.

NOTE: When additional Firestats are required, install in an accessible location near an access door, hood riser, or fan. The door will provide access to install, clean, and replace the Firestat when needed. If a PCU is equipped with electronic detection, PCU Firestats can serve as downstream detectors, if present. The temperature rating of the Firestat in the duct must always match the temperature rating of the Firestat in the riser.

TROUBLESHOOTING

Table 16 lists out causes and corrective actions for possible problems with the system. Review this list prior to consulting the manufacturer.

Problem	Potential Cause	Corrective Action
Exhaust Fan is On and Supply Fan	Broken supply fan belt	Replace fan belt.
will not Start	Fire system not armed	Fire system distributor must arm fire system.
Fire System Activated Light On	Fire system is activated	Verify fire is out and reset fire system.
Audible Alarm is On	Fire system is activated	Verify fire is out and reset fire system.
A fault code is flashing on the "Fire System Activated" light	A fault has been detected in the Fire Protection System	Count the flashes and refer to Table 17.
Gas Valve does not Close	Debris on gas valve seal	Fully clean gas valve and strainer.
Fire System will not Turn Off	Duct sensor is hot	Heat has activated the duct sensor. Remove heat source or let the system extinguish the fire. Once heat source or problem is resolved, press reset button on the face of the electrical control package.
	Remote Manual Actuation Device has been pushed	Reset remote push station once fire is out and press reset button on the face of the electrical control package. Reset remote push station by twisting clockwise until reset.

Table 16 - Fire Protection System Troubleshooting

Appliance Shutdown in Fault Conditions

The Fire Protection System is equipped to shut down the appliances if a fault condition is present. **Table 17** shows which fault condition affects the appliances' fuel and power sources, alarm muting, and local trouble relay.

Number of	Fault Condition	Gas Valve	Shut Down	Shut Down S and UDS	hunt Trip Breaker S Kill Switch	Mute Local	Local Trouble
Flashes	rault condition	Local System	Networked System	Local System	Networked System	Hour Reset	Relay
			Catastrophic I	Faults	r		
2	Release Solenoid	х	х	х	х		х
3	CORE Pressure Switch	х	Х	х	Х		Х
4	Auxiliary Fault	Х	Х	Х	Х		Х
5	Microcontroller Fault	Х	х	х	Х		
		1	Critical Fau	ilts			
7	Supervised Loop Fault	х	Х	х	Х		Х
		1	Important Fa	aults			
8	Ground Fault					Х	
10	Battery Voltage Low					х	х
11	AC Power Failure	Х	х	X**	X**		х
12	Door Tamper Switch					Х	
13	Test Mode	Х	Х	Х	Х		
14	CORE Interlock					х	
15	Fault on Hood in Network					Х	
16	Fault on PCU in Network					х	

Table 17 - Appliance Fault Conditions

Local Alarm Muting

Depressing the fire system reset button can mute the local alarm. This will disable the sounder for 4 hours under specific conditions. **Table 17** shows which errors can be muted. It should be noted that the fault will not clear until the fault condition is corrected.

Test Mode

Test Mode allows the hood to be tested with operational appliances without discharging the system on the appliances. Once the appliances are started, test mode can be entered without the appliances shutting down for 15 minutes. However, once the fire system is activated, the shunt trip (electric appliances) and the gas valve will be locked out until test mode is deactivated.

**During AC power failure, all gas appliances will be shut down. Electrical appliances will shut down on building power loss.

Supervised Loop Wiring Troubleshooting

NOTE: Place the panel in test mode during diagnostic testing.

Prior to troubleshooting, verify all power supplies (PS-01) are set to 27.5V DC. Verify all circuit checks from **"Supervised Loop Electrical Details" on page 47**. If any readings are not in range, there is an issue with that loop or associated components/wiring. Refer to **Table 18** for troubleshooting.

Problem	Potential Cause	Expected Results +/- 0.2	Corrective Action
	Open Supervised Loop between Terminals 21 and 24	 Terminal 21 to PS-01 (DC-) = 26.5V DC Terminal 21 to Terminal 22 = 26.5V DC Terminal 24 to PS-01 (DC-) = 26.5V DC Terminal 24 to Ground = 1.8V DC 	Locate and repair faulty wiring in the 21-24 supervised loop.
Supervised Loop Fault	Open Supervised Loop between Terminals 22 and 23	 Terminal 22 to PS-01 (DC-) = 0V DC Terminal 23 to PS-01 (DC-) = 0V DC Terminal 23 to Terminal 24 = 26.5V DC 	Locate and repair faulty wiring in the 22-23 supervised loop.
	Open Supervised Loop Push- Station (Terminals 101 and 104)	 Terminal 101 to PS-01 (DC-) = 26.5V DC Terminal 101 to Terminal 102 = 26.5V DC Terminal 104 to PS-01 (DC-) = 26.5V DC Terminal 104 to Ground = 1.8V DC 	Locate and repair faulty wiring in the 101-104 supervised loop.
	Open Supervised Loop Push- Station (Terminals 102 and 103)	 Terminal 102 to PS-01 (DC-) = 0V DC Terminal 103 to PS-01 (DC-) = 0V DC Terminal 103 to Terminal 104 = 26.5V DC 	Locate and repair faulty wiring in the 102-103 supervised loop.
	Terminals 22 or 23 are shorted to chassis ground. *24V DC PS- 01 (DC-) Wiring or Components	Chassis Ground to PS-01 (DC-) = 24.4V DC	Locate and repair shorted wiring between 22-23 supervised loop and ground.
Ground Fault	Terminals 21 or 24 are shorted to chassis ground. **24V DC PS-01 (DC+) Wiring or Components	Chassis Ground to PS-01 (DC+) = 2.7V DC	Locate and repair shorted wiring between 21-24 supervised loop and ground.
	Interlock Network Issue	Check battery voltage and supervised loop wiring with other packages that are interlocked in the network.	Locate and repair faulty wiring in the circuit. Replace batteries.
AC Power Failure	120V AC Input Power Supply Interrupted	H1 to N1 = 110V to 125V AC	Verify constant input power supply between H1 and N1. Check wiring to L/N terminals on PS-01. Locate and repair faulty wiring in the circuit.
Battery	Faulty Battery or Power Supply (PS-01).	J1-1 to J1-2 = 23.5V to 24.5V DC	Verify there is 12V DC to each battery connection. Locate and repair faulty wiring in the circuit. Replace batteries.
Vollage LOW	Interlock Network Issue	Check battery voltage and supervised loop wiring with other packages that are interlocked in the network.	Locate and repair faulty wiring in the circuit. Replace batteries.

Table 18 - Common Wiring Troubleshooting Chart

* Components that may cause this fault are: Gas Valve, Surfactant Pump, Water Solenoid(s), Release Solenoid(s).

** Components that may cause this fault are: 24V Relays, Trouble Relay (when energized), 24V LED Lights.

NOTE: If an abnormal reading is present, disconnect potential components/wiring one at a time, while continuing to take readings, to pinpoint the source of the ground fault.

DIP Switch Settings

When set from the factory (**Figure 50**), switches 1, 5, and 8 are in the Closed (On) positions. Switch 2, 3, 4, 6, 7 are in the Open (Off) position. This should be considered the default positions and should not be changed.

DIP Switch #				Description			
		DIP Switch	Position		Interlock Network Address		
	1	2	3	4	Interiock Network Address		
	Closed	Open	Open	Open	1		
	Open	Closed	Open	Open	2		
	Closed	Closed	Open	Open	3		
	Open	Open	Closed	Open	4		
	Closed	Open	Closed	Open	5		
	Open	Closed	Closed	Open	6		
1 through 4	Closed	Closed	Closed	Open	7		
	Open	Open	Open	Closed	8		
	Closed	Open	Open	Closed	9		
	Open	Closed	Open	Closed	10		
	Closed	Closed	Open	Closed	11		
	Open	Open	Closed	Closed	12		
	Closed	Open	Closed	Closed	13		
	Open	Closed	Closed	Closed	14		
	Closed	Closed	Closed	Closed	15		
	Open	Open	Open	Open	This unit is not part of an interlock network		
F	Set this switch to	Closed (On) if	his unit has the	e highest addre	ess on the interlock network. Otherwise, this		
ə	switch must be (Open (Off)					
		6		7	Fire Group Number		
6 and 7	Op	ben	OI	ben	1		
Fire Group	Clo	sed	O	ben	2		
	Op	ben	Clo	sed	3		
	Clo	sed	Clo	sed	4		
8	Setting switch 8 This switch mus be Open (Off)	Setting switch 8 to its Closed (On) position connects a 120 Ohm terminating resistor to the interlock network. This switch must be Closed if this unit is at either physical end of the interlock network cable. Otherwise, it must be Open (Off)					

Table 19 - DIP Switch Settings

Figure	50 -	DIP	Switch	

	I	2	3	4	5	0	1	0	_
 SW1	•	0 ●	0 ●			0 ●	○●	•	_

- Each unit has a unique address based on the DIP switch 1-4 settings, 15 units max on a network.
- If address is 0 (all switches off), the unit will not accept or send any network traffic.
- The unit that has switch 5 set to on will be the "master" and will be in charge of polling all the units below it and waiting for a reply. The lack of 3 replies in a row will cause an "interlock network supervision fault." All units will be polled in a burst every 3 seconds.
- For all non-master units, the lack of being polled for 10 seconds will cause an "interlock network supervision fault."
- Any unit detecting a fire condition will broadcast the notification once every second for as long as the condition persists.
- When the Fire condition is cleared, 10 notifications will be sent, one every second.
- Any unit detecting a supervisory fault will broadcast the notification every 2 seconds until the condition is cleared.
- When the supervisory fault condition is cleared, 10 notifications will be sent, one every 2 seconds.

Typical DIP Switch Arrangement

Only One Fire Protection System Panel on the network:

Core Board #	DIP 1	DIP 2	DIP 3	DIP 4	DIP 5	DIP 6	DIP 7	DIP 8
#1 (Hood Master)	Closed	Open	Open	Open	Closed	Open	Open	Closed

Two Fire Protection System (or CORE) Panels on the network:

Core Board #	DIP 1	DIP 2	DIP 3	DIP 4	DIP 5	DIP 6	DIP 7	DIP 8
#1 (2nd Hood Slave)	Closed	Open	Open	Open	Open	Open	Open	Closed
#2 (Hood Master)	Open	Closed	Open	Open	Closed	Open	Open	Closed

Two Fire Protection System (or CORE) Panels on the network:

Core Board #	DIP 1	DIP 2	DIP 3	DIP 4	DIP 5	DIP 6	DIP 7	DIP 8
#1 (PCU Slave)	Closed	Open	Open	Open	Open	Open	Open	Closed
#2 (Hood Master)	Open	Closed	Open	Open	Closed	Open	Open	Closed

Three Fire Protection System (or CORE) Panels on the network:

Core Board #	DIP 1	DIP 2	DIP 3	DIP 4	DIP 5	DIP 6	DIP 7	DIP 8
#1 (2nd Hood Slave)	Closed	Open	Open	Open	Open	Open	Open	Closed
#2 (PCU Slave)	Open	Closed	Open	Open	Open	Open	Open	Open
#3 (Hood Master)	Closed	Closed	Open	Open	Closed	Open	Open	Closed

Four Fire Protection System (or CORE) Panels on the network:

Core Board #	DIP 1	DIP 2	DIP 3	DIP 4	DIP 5	DIP 6	DIP 7	DIP 8
#1 (2nd Hood Slave)	Closed	Open	Open	Open	Open	Open	Open	Closed
#2 (PCU Slave)	Open	Closed	Open	Open	Open	Open	Open	Open
#3 (2nd PCU Slave)	Closed	Closed	Open	Open	Open	Open	Open	Open
#4 (Hood Master)	Open	Open	Closed	Open	Closed	Open	Open	Closed

For additional configurations, refer to Table 19 for the electrical board (PCBCORE) DIP switch settings.

The configurations above are shown with all electrical boards (PCBCORE) in the same Fire Group and may be configured differently, even if the control panels are on the same network. Every panel with matching fire group settings (DIP switches 6 and 7) will activate simultaneously in a fire condition.

INSPECTION AND TEST

Once installation has been completed, the TANK Fire Suppression system must be checked for proper installation and operation before it can be put into service.

Start-up/Test Procedure

Preparing System for Test

- 1. Verify that all solenoid wires are secured and not touching the hood.
- 2. Place the control panel in "Test" mode and ensure there are no supervision faults.
- 3. Verify that the hood, duct & kitchen appliances have not changed (including type, dimensions & location) from the approved design.
- 4. Verify that all cylinder discharge outlets are connected to the system piping, refer to **Figure 3 on page 5**.
- 5. Verify that all cylinders are secured in their bracket(s).
- 6. Verify that a valve cap or supervisory pressure switch (optional) is installed on each secondary cylinder Schrader valve port.
- 7. Verify that nozzle caps are installed.

Connecting Service Test Tank to the System

Warning!

If the PAK or SVAs are installed on the cylinder valve during the test, the cylinders will discharge.

CAUTION !: Supplied Nitrogen Pressure Must be 25 psig Minimum to 350 psig Maximum.

Refer to "COMPONENTS" on page 4 for component location and details.

1. Disconnect the Primary Actuator Kit (PAK) stainless steel hose from the primary cylinder valve.

NOTE: When disconnecting or re-attaching primary hose, perform action quickly to minimize nitrogen loss.

- 2. Verify a Supervisory Pressure Switch fault is active on the HMI.
- 3. Remove the PAK and any Secondary Valve Actuators (SVA) from their cylinder. Place PAK and SVAs in the ship/test position. Verify that the PAK and SVAs are securely mounted to the bracket. Refer to **Figure 52 on page 60**.
- 4. Connect the stainless steel hose from the PAK assembly to a Nitrogen Service Cylinder via the 1/4" refrigerant test hose with 1/4" male thread union. Refer to **Figure 51**.
- 5. Connect an additional 1/4" refrigerant test hose from the service port of the PAK assembly to the service port on the fire system distribution piping.
- 6. Verify that the pistons in the PAK and SVAs are in the set position. Refer to **Figure 14 on page 11**.
- 7. Verify all secondary actuator hoses are connected to the appropriate PAK or SVAs and are securely tightened.
- 8. Verify the actuation line plug is installed in the last actuator on the system (last SVA or PAK if there are no secondary cylinders). Verify the plug is tight.
- 9. Verify that the Supervisory Pressure Switch is installed securely on the PAK. Optional Feature: Secondary tanks may also have Supervisory Pressure Switches installed, verify all switches are properly secured to all secondary tanks.
- 10. Verify the primary actuator solenoid is in the de-energized state.

Figure 51 - PAK Connection to Test Hose

- 1. 1/4" Refrigerant Test Hose
- 2. 1/4" Male to Male Union
- 3. PAK Connection Hose



Test Procedure

NOTE: The following should be tested with battery power only (A/C power disconnected) and then tested with A/C power connected.

- 1. Remove the nozzle caps from the nozzles.
- 2. Remove hood filters. This will expose the Firestat(s) and the duct and plenum drops.
- 3. Place testing balloons over all nozzles (appliance, duct, and plenum).
- 4. Open the Nitrogen Service Cylinder. Adjust the pressure to 200 psig.

CAUTION!: Supplied Nitrogen Pressure Must be 25 psig Minimum to 350 psig Maximum.

- 5. Place the system in "Armed" mode.
- 6. Activation of the fire system may be initiated by two methods.
 - Method 1- Use a portable heat source to apply heat to the duct Firestat in accordance with the manufacturer's instructions. Please refer to applicable detector manufacturer's manual. Heat should activate the fire system, and nitrogen from the test cylinder should activate all fire system actuators and begin to fill the service balloons. The use of a torch or flame is strictly prohibited.
 - Method 2 Lift the cover to the manual release station and "push" the manual release station button to activate the fire system. The manual release station can be re-set by twisting the push button in a clockwise motion.
- 7. Verify that the control panel has activated and that the audible alarm is sounding.
- 8. Ensure the PAK and all SVAs have actuated. The piston should be fully extended and in a locked position.
- 9. Verify that there are no leaks in the actuation line.
- 10. Verify that the solenoid is in the energized state.
- 11. Verify that all balloons are filled.
- 12. Verify fuel to all appliances under the protected hood has shut off.
- 13. Verify the makeup air supplied internally to the hood has shut off.
- 14. If all of the above is confirmed, reset the control panel per "Reset Overview" on page 49.
- 15. Close the Nitrogen Service Cylinder.
- 16. Remove all balloons from the nozzles. Re-install all nozzle caps. Refer to "Nozzle Installation" on page 35.

Disconnecting Service Cylinder Tank/Re-arming System

- 1. Relieve pressure in the primary actuator hose by slowly disconnecting the 1/4" refrigerant test hose from the Nitrogen Service Cylinder.
- 2. Relieve pressure in the actuation line by slowly disconnecting the 1/4" refrigerant test hose from the PAK service port.
- 3. Disconnect the 1/4" refrigerant test hose from the fire system piping distribution port.
- 4. Relieve pressure from PAK/SVA(s). For cabinet mounted tanks, release pressure at the service port Schrader valve. For wall mounted tanks, release pressure at the PAK/SVA Schrader valve. Refer to **Figure 52**.
- 5. Reset each PAK and any SVAs by pushing the spring-loaded pin on the piston and pressing the piston into the body of the actuator.
- 6. Verify residual pressure is relieved at Schrader valve port(s).

NOTE: If a PAK or SVA fails to operate or cannot be properly reset, the unit must be replaced. Refer to "MAINTENANCE" on page 61 for replacement procedures.

- 7. Verify all of the actuation lines between the PAK and SVA(s) are secure and tight. Place Schrader valve caps onto service ports and tighten.
- 8. Install the PAK and any SVAs onto their respective cylinders. Refer to Figure 52.
- 9. Check all cylinder gauges to confirm proper pressure, refer to Table 1 on page 5.
- 10. Re-arm the control panel by placing the package in "armed mode."
- 11. Inspect the primary actuator hose O-ring. Replace O-ring (P/N 19020) if damaged or deformed.
- 12. Connect the primary actuator hose securely to the Schrader valve port on the primary cylinder.
- 13. Spray the primary charge hose connection with a micro leak detector to check for leaks.
- 14. Verify that the Supervisory Pressure Switches have reset per the control panel manual instructions.

Figure 52 - PAK/SVA Mounting/Relief Points



- 1. PAK in Ship/Test Position
- 2. SVA in Ship/Test Position
- 3. Service Port Schrader Valve
- 4. Primary Actuator Hose
- 5. PAK in Set Position
- 6. SVA in Set Position
- 7. PAK/SVA Schrader Valve

NOTE: Tanks should never be filled in the field.

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Cabinet Mounted (Set Position)



Wall Mounted (Ship/Test Position)



MAINTENANCE

NOTE: It is the responsibility of the system installer to review system operation and owner obligations, and to provide any necessary literature to the owner at the time of system installation.

This chapter contains the inspection and maintenance instructions for the TANK Fire Suppression extinguishing system. These procedures must be performed in accordance with NFPA 17A and the National Fire Code of Canada as applicable. If problems arise, corrective action must be taken.

Every Month (System Owner)

Refer to the cylinder nameplate for proper inspection and maintenance instructions. Inspections are required to ascertain that the system is operable and that no changes have occurred, which would compromise the effectiveness of the system. A record of the monthly inspection is to be kept reflecting the date inspected, initials of the person performing the inspection, and any corrections required. If any discrepancies are noted while making this inspection, DO NOT CONTINUE OPERATING COOKING APPLIANCES. Immediately contact a factory trained distributor for service and/or repair.

The following procedure is to be performed by the Owner of the system on a monthly basis:

Checkbox	Procedure
	Verify the extinguishing system is in its proper location
	Inspect all system components, agent distribution pipe, and conduit runs for physical damage and/or displacement.
	Inspect all nozzles caps are in place and intact. Check for possible obstructions to the discharge of the wet chemical.
	Inspect each Cylinder and Valve Assembly. The indicator on the pressure gauge should be in the "green" range. The cylinder should not show evidence of corrosion or damage.
	Verify that manual release stations are unobstructed and in clear view and are labeled for intended use.
	Verify all tamper seals are intact, and the system is in a ready condition.
	Verify the inspection tag or certificate is in place and current.
	Verify the hood, duct, and protected cooking appliances have not been replaced, modified, or relocated.

Table 20 - Owner's Monthly Maintenance

Every Six Months (Factory Trained Distributor)

All systems shall be inspected and serviced semi-annually by a factory trained distributor.

- 1. Place the control panel in test mode and ensure there are no supervision faults, refer to "**Reset Overview**" on page 49.
- 2. Disconnect the primary actuator hose from primary cylinder. Replace O-ring (P/N 19020).
- 3. Verify that the Supervisory Pressure Switches have activated per the control panel manual instructions.
- 4. Verify that the system design and installation are adequate to protect the hazard area and conform to the instructions in this manual. Check the following:
 - All equipment requiring fire protection within the hazard area is protected.
 - There have been no unauthorized alterations to the protected area or equipment, or to the wet chemical system.
 - All cylinder mounting brackets are securely fastened to the hood.
 - All cylinders are properly pressurized. Refer to Table 1 on page 5 for details.
 - Check hose connections with soapy water to check for leaks.
 - All nozzles are properly aimed, secured, and located within the proper distance from the protected equipment. Each nozzle should be clean and equipped with a cap.
 - All piping joints and pipe supports are securely fastened.
 - The pipe lengths, sizes, fittings, and material are as specified in this manual.
 - All wiring is in compliance with local codes.
 - All field wiring is free of ground fault or short-circuit conditions.
- All system components and installation material are as specified in this manual.
- 5. Perform Start-up/Test Procedure. Refer to "INSPECTION AND TEST" on page 58.

Every Twelve-Years

The12-year maintenance is typically done in conjunction with the semi-annual maintenance. These procedures shall be performed in addition to the tests conducted at Semi-Annual intervals ("Every Six Months (Factory Trained Distributor)" on page 62).

Agent Cylinder Tanks

Each cylinder must be replaced every 12 years. For information on replacing cylinders, refer to "**POST-DISCHARGE MAINTENANCE**" on page 65.

Actuation Hoses

All actuation hoses must be hydrostatically tested (at 500 psi test pressure) or replaced every 12 years in accordance with NFPA 17A.

Conditional Maintenance

Replacing A Primary Actuation Kit

If a PAK fails to operate during system testing, follow these steps to replace the PAK:

- 1. Ensure the primary actuation hose is not connected to the primary cylinder or a nitrogen pressure supply system.
- 2. Remove the supervisory pressure switch installed on the PAK.
- 3. If applicable, disconnect the secondary actuation hose from the PAK.
- 4. Loosen the PAK shipping bolts from the top of the bracket, slide the unit back and remove it from the bracket.
- 5. Loosen the shipping bolts on the new PAK. Slide the unit into the bracket. Tighten the shipping bolts to ensure the PAK is held firmly but can still be slid back for installation to the cylinder valve.
- 6. If applicable, remove the side plug on the PAK and install in the secondary actuation hose.
- 7. Install the supervisory pressure switch onto the new PAK.

Replacing A Secondary Valve Actuator

If an SVA fails to operate during system testing, follow these steps to replace the SVA:

- 1. Ensure the primary actuation hose is not connected to the primary cylinder or a nitrogen pressure supply system.
- 2. Disconnect any secondary actuation hose connecting the SVA to the PAK or other SVAs.
- 3. Loosen the SVA shipping bolts from the top of the bracket, slide the unit back and remove it from the bracket.
- 4. Loosen the shipping bolts on the new SVA. Slide the unit into the bracket. Tighten the shipping bolts to ensure the SVA is held firmly but can still be slid back for installation to the cylinder valve.
- 5. If applicable, remove the side plugs on the SVA and connect the SVA to any applicable secondary actuation hoses.

Mobile Kitchen Decommissioning/Commissioning

Figure 53 provides details on components that require attention when decommissioning/commissioning a mobile kitchen.

When the mobile kitchen is not in use for an extended period of time, follow the steps below:

- 1. Verify incoming power to the kitchen is OFF or DISCONNECTED.
- 2. Disconnect the battery connection from the CORE Board at connector J1 located inside the control package. Alternatively, you may remove the fuse (5 amp blade fuse) from the battery connector kit.
- 3. Disconnect the PAK and SVA(s) from the tank(s).
- 4. Place the PAK and SVA(s) in the disconnected position.

When starting the mobile kitchen backup from an extended shutdown, follow the steps below:

- 1. Verify incoming power to the kitchen is OFF or DISCONNECTED.
- 2. Verify the PAK and SVA(s) are in the set position. Place the PAK and SVA(s) in the installed position.
- Install the battery connection to the CORE Board at connector J1. If the fuse (5 amp blade fuse) is removed, install fuse to the connector kit at the batteries. If a replacement connector kit is required, order part number - CORECONKIT12. If replacement batteries are required (12V, 7AH, 250 terminals, AGM), order part number - PS-1270-F2 (must order two).
- 4. Check the pressure gauge is in the "green" range.
- 5. Restore incoming power to the kitchen.
- 6. Refer to "Start-up/Test Procedure" on page 58 to finish start-up.



Figure 53 - Actuator and Battery/Fuse Details

POST-DISCHARGE MAINTENANCE

General Information

Liquid Fire Suppressant, the Aqueous Potassium Carbonate (APC) base wet chemical used in the TANK Fire Suppression extinguishing system, is non-toxic. However, any food or cooking oils that have been contaminated with wet chemical agent should be discarded. Refer to Safety Data Sheet (SDS).

After any system discharge, it is best to clean the area as soon as it is safe to do so. Prolonged exposure of equipment to wet chemical can result in localized corrosion due to moisture in the air. Clean up should be completed within 24 hours of any system discharge.

TANK Fire Suppression cylinders need to be replaced every 12 years, and after any system discharge.

Appliance Cleanup

No unusual cleanup procedure is required. The reaction of the wet agent and the grease is one of saponification, and it produces a foam that can be wiped off. After the appliances have completely cooled, the residue from the discharge may be cleaned up using a wet cloth or sponge. Ensure that all fuel and electric power to the area has been shut down. Wear rubber gloves and eye protection while cleaning. If skin or eyes come in contact with the agent, flush thoroughly with water.

WARNING!

Do not disturb the foam until the cooking appliances, plenum, and duct have cooled sufficiently. Do not put water on hot grease as this will cause violent steaming and spattering.

WARNING!

APC wet agent is electrically conductive. To avoid electrical shock, de-energize all electric circuits to appliances, outlets, and wiring by disconnecting or turning off the electric power at the main fuse or circuit breaker box. Do not cleanup APC wet agent or touch electric appliances, outlets, power cords, or other wiring with electric power on.

Cleaning Distribution System

The TANK Fire Suppression extinguishing system must have all discharge piping and nozzles flushed out with water after any discharge, as detailed in the following procedures.

Cleaning Nozzles

- 1. Remove all nozzles from the system.
- 2. Inspect each nozzle & filter and remove any debris.
- 3. Clean nozzle and strainer by flushing thoroughly with warm soapy water. Remove any foreign matter that could impede flow.
- 4. Run water through the nozzle tip to ensure the orifice is not clogged.
- 5. Thoroughly dry nozzles with dry air or nitrogen and set aside.

Flushing the Distribution Pipe Network

Prior to starting the flushing procedure, inspect the complete pipe network, and replace any pipe or fittings that have been subjected to direct flame or excessive heating. The following procedure describes flushing the pipe network with a spare/test cylinder. The pipe network can also be flushed utilizing an external water supply if available.

Flushing Procedure with Spare/Test Cylinder

- 1. Check the pressure gauge on each cylinder to ensure it has been depressurized.
- 2. Clean thoroughly with warm soapy water, and rinse with water. Dry thoroughly with dry air or nitrogen and set aside.
- 3. Disconnect the Primary Actuator Kit (PAK) stainless steel hose from the primary cylinder valve.
- 4. Remove all cylinders from the system. Refer to "Removing a Cylinder Tank (Empty)" on page 68.
- 5. Fill test cylinder(s) with water and pressurize.
- 6. Install a test cylinder for each removed cylinder. Refer to "Installing a Cylinder Tank" on page 70.
- 7. Attach a suitable container (or hose to a container or other point of disposal) at each pipe outlet where a nozzle was installed to collect the water discharge.
- 8. Install the PAK. Refer to "**Primary Actuator Kit (PAK)**" on page 12.
- 9. Install the SVAs onto their respective cylinders. Refer to "Secondary Valve Actuator (SVA)" on page 12.
- 10. Re-arm the control panel by placing the package in "armed mode."
- 11. Connect the primary actuator hose securely to the Schrader valve port on the primary cylinder.
- 12. Activate the system using the manual release station.
- 13. Remove containers or hoses from all nozzle location pipe outlets.
- 14. Remove test cylinders.
- 15. Connect a nitrogen service tank to system piping service port and blow out the discharge piping to remove all excess water. Disconnect the nitrogen service tank.
- 16. Install new cylinders at each location. Refer to "Installing a Cylinder Tank" on page 70.
- 17. Re-install nozzles, ensuring that all nozzles are in the correct location and properly aimed. Refer to **"INSTALLATION" on page 10** for nozzle placement and aim directions.
- 18. Complete the Start-up/Test Procedure. Refer to "Start-up/Test Procedure" on page 58.

NOTE: Tanks should never be filled in the field.

Flushing Procedure with an External Water Supply

The procedure is used for flushing out the fire system piping after a fire system discharge. **TANKS must be in place when flushing the system.**

Flush the System

- 1. Remove the appliance nozzle that is furthest away from the utility cabinet.
- 2. Use a 3/8" to 3/4" female adapter to attach the hose to the nozzle drop. Attach a water hose to the 3/8" to 3/4" female adapter and the other end to a water source.
- 3. Hang the bucket support brackets and buckets on the applicable drops. If possible, connect a hose to the grease spout and route the hose to the nearest floor drain.
- 4. Flush with water for a minimum of one minute. Larger systems will take longer than a minute.
- 5. Remove hose adapter and replace with nozzle and hang a bucket. When reinstalling nozzles, ensure that all nozzles are in the correct location and properly aimed. Refer to "**Nozzle Installation**" on **page 35** for nozzle placement and aim directions.

Dry the Lines

- 1. Connect the nitrogen line directly to the test port on the manifold line. Set your pressure regulator to 100 psi and blow down the lines for a minimum of 30 seconds. Larger systems may take longer.
- 2. Remove nitrogen line from test port.
- 3. Remove all hoses and buckets.

Remove the Cylinder Tank(s)

- 1. Unbolt the actuators from the tanks and bolt into shipped position. Repeat for all additional actuators. Refer to "Removing a Cylinder Tank (Empty)" on page 68.
- 2. Disconnect charge lines.
- 3. Use a 1/2" and 9/16" box end wrench to remove the 2 mounting bolts holding the tank on the bracket.
- 4. Loosen the tank straps, and remove the empty tanks. Repeat for additional tanks.

Install New Cylinder Tank(s)

- 1. Install the tank by fully inserting the tank into the adapter. Apply some silicone lubricant to the adapter and o-ring to ensure a smooth installation.
- 2. Install and tighten the 2 bolts to hold the tank onto the bracket. The square nut can be tightened with a 9/16" box end wrench; the bolt head can be tightened with a 1/2" box end wrench. Tighten the middle tank strap to help support the weight of the tank and to assist in lining up the bolts.
- 3. Tighten all 3 hose clamps.
- 4. Complete the Start-up/Test Procedure. Refer to "Start-up/Test Procedure" on page 58.

Cylinder Tank Maintenance

TANK Fire Suppression cylinders need to be replaced every 12 years, and after any system discharge.

WARNING!

Never assume that a cylinder is unpressurized. Handle all cylinders as if they are pressurized until verified otherwise. Pressurized cylinders are extremely hazardous.

When performing any cylinder maintenance procedure, the cylinder must be properly secured to a rigid structure capable of withstanding the full thrust that would result if the valve were to open inadvertently.

Any time a cylinder assembly is unsecured, the anti-recoil plate must be installed on the valve outlet to provide a safe, controlled discharge in the event of accidental actuation.

Failure to take proper precautions could result in death, serious personal injury and/or property damage.

Removing a Cylinder Tank (Empty)

Follow these steps when removing a cylinder:

- 1. On the primary cylinder, disconnect the hose that connects the PAK with the cylinder.
- 2. Remove the mounting bolts connecting the PAK to the primary cylinder. Lift the PAK up and place the PAK into the bracket in the ship/test position. Ensure it is supported by the shipping bolts.
- 3. Install the Valve Protection Plate on top of the valve using the mounting bolts and 2 nuts. Refer to **Figure 54**.
- 4. Loosen the bolts holding the valve to the discharge adapter and cylinder bracket.
- 5. Loosen the bolts and remove the straps holding the cylinder in place.
- 6. Pull the cylinder out from the bracket. Immediately install the Anti-recoil cap onto the valve discharge outlet.
- 7. If secondary cylinders are present, remove the mounting bolts connecting the Secondary Actuators to the secondary cylinders. Lift the actuators up and place the actuators into the bracket. Ensure they are supported by the shipping bolts. Install the Valve Protection Plates on top of each secondary cylinder's valve using the mounting bolts and 2 nuts. Refer to **Figure 54**.
- 8. For each secondary cylinder, perform the following before moving to the next secondary cylinder:
 - Remove the Supervisory Pressure Switch from the cylinder valve if applicable.
 - Loosen the bolts holding the valve to the discharge adapter and cylinder bracket.
 - Loosen the bolts and remove the straps holding the cylinder in place.
 - Pull the cylinder out from the bracket. Immediately install the Anti-recoil cap onto the valve discharge outlet. Refer to Figure 54.



Figure 54 - Installing Valve Protection and Anti-Recoil Plate

Depressurizing a Cylinder Tank

WARNING!

Failure to correctly secure the hose could result in death, serious bodily injury, and/or property damage.

- 1. Secure the cylinder in a chain vice, strap vice, or similar device.
- 2. Prepare high-pressure discharge hose with a spare nozzle on the end.
- 3. Remove the anti-recoil plate from the cylinder outlet and install the discharge adapter.
- 4. Install a ball valve onto the discharge adapter outlet. Refer to Figure 55.
- 5. Attach the discharge hose with nozzle to the ball valve outlet.
- 6. Attach the hose and discharge adapter assembly to the cylinder valve outlet.
- 7. Insert the opposite end of the hose into an appropriate container for the wet chemical agent.
- 8. Ensure that the hose is secure and will not come loose or separate from the container.
- 9. Install a Secondary Valve Actuator (SVA) onto the cylinder valve.
- 10. Connect the nitrogen service cylinder to one of the SVA ports, and an SVA plug in the opposite port.
- 11. Ensure that the ball valve on the discharge assembly is in the closed position.
- 12. Open the nitrogen supply, slowly increasing pressure until the SVA actuates, then shut off nitrogen supply.
- 13. Carefully open the discharge valve.
- 14. Monitor the discharge to prevent spillage and to ensure that the hose remains secure.
- 15. Control the rate of discharge via the ball valve.
- 16. If applicable, stop the flow and change containers.
- 17. When the discharge is complete, turn off the nitrogen service cylinder supply.
- 18. Check that the cylinder gauge indicates no pressure, and carefully depress the Schrader on the cylinder valve. Check for any possible flow/leakage of nitrogen.
- 19. Slowly disconnect the nitrogen supply, relieving pressure from the SVA.
- 20. Remove the SVA from the valve.
- 21. Remove the valve/siphon tube assembly by unthreading the valve counterclockwise from the cylinder.
- 22. Invert the cylinder to remove any residual wet chemical.
- 23. Clean the cylinder and threads with warm soapy water and rinse with clean water.
- 24. Blow out any residual moisture from the cylinder and threads with dry air or nitrogen.

Figure 55 - Cylinder Discharge Assembly



Installing a Cylinder Tank

NOTE: When replacing empty cylinders, all cylinders must be replaced with new (fully charged) cylinders.

Follow these steps to install a cylinder:

- 1. Lubricate a new O-ring with Parker Super O-Lube and install on the discharge adapter.
- 2. Remove the anti-recoil cap and place the cylinder into position, ensuring a tight seal with the discharge adapter.
- 3. Strap the cylinder onto the cylinder bracket.
- 4. Bolt the cylinder valve to the discharge adapter and cylinder bracket. Refer to **page 11** and **page 12** for details on installing the PAK and SVA.

NOTE: When tightening the tank straps, use zip ties to secure excess banding.

Rechecking the System

After the inspections and procedures described previously in this section, the fire-suppression system is ready to be fully checked out before installation of the replacement wet chemical cylinders.

- 1. Follow the system commissioning and test procedures outlined in "Start-up/Test Procedure" on page 58.
- 2. Be sure to check the system for all modes of operation.

TANK FIRE SUPPRESSION SYSTEM PARTS

Description	Part Number	A/X Number
TFS Cylinder Assembly, Filled & Pressurized	87-300001-001	A0030114
Bracket, TFS Cylinder	TFS-UCTANKBRACKET	N/A
Discharge Adapter	WK-283952-000	A0030115
O-Ring for Discharge Adapter	WK-108019-000	A0030738
Primary Actuator Kit (PAK)	87-300030-001	A0030120
Primary Actuator Solenoid Valve, 24VDC	87-300031-001	A0030121
O-ring 1/4" Charging Hose	19020	A0034204
Secondary Valve Actuator (SVA)	87-120042-001	A0030124
Secondary Valve Actuator Hose 7"	87-120045-001	A0031516
Secondary Valve Actuator Hose 24"	87-120045-002	A0030125
Secondary Valve Actuator Hose 60"	87-120045-003	A0031517
Cylinder Supervisory Pressure Switch	87-300040-001	A0030126
Gas Shut-off Valve, 3/4" (ASCO)	8214235	A0024941
Gas Shut-off Valve, 1" (ASCO)	8214250	A0024937
Gas Shut-off Valve, 1-1/4" (ASCO)	8214265	A0024938
Gas Shut-off Valve, 1-1/2" (ASCO)	8214275	A0024939
Gas Shut-off Valve, 2" (ASCO)	8214280	A0024940
Gas Shut-off Valve, 2-1/2" (ASCO)	8214290	A0024936
Gas Shut-off Valve, 3" (ASCO)	8214240	A0024935

Table 21 - System Components

Table 22 - Maintenance Components

Description	Part Number	A/X Number
Valve Protection Plate	WK-255096-000	A0030739
Anti-Recoil Plate	WK-255681-000	A0030740
Discharge Adapter Kit (includes mounting flange)	83-844908-000	N/A
Schrader Cap (used with valve for test and service ports)	87-300140-001	A0030130
Schrader Valve (used for test and service ports)	87-300141-001	A0030515
SVA bolts	87-300152-001	A0030131

Table 23 - Service Parts (not supplied with system)

Description	Part Number	A/X Number
TANK Fire Suppression Service Kit (Individual Parts Below)	TANK Fire Suppression-S-Kit	-
Low-Loss Fitting 1/4" Male to Male Thread Union	U24	A0030896
Low-Loss Fitting 1/4" Straight Adapter Male to Female Thread	NABS	A0030898
1/4" Refrigerant Test Hose, 36" Long, Low-Loss Fittings	NHD1436	A0030899
1/4" Refrigerant Test Hose, 60" Long, Low-Loss Fittings	NHD1460	A0030900
Nitrogen Tank	HP20	A0030901
Pressure Regulator	GEN450F	A0030902
Discharge Adapter Tank Locking Plate	DATANKLOCK	-

Start-Up and Maintenance Documentation

START-UP AND MEASUREMENTS SHOULD BE PERFORMED AFTER THE SYSTEM HAS BEEN INSTALLED (Warranty will be void without completion of this form)

Job Information

Job Name	Service Company	
Address	Address	
City	City	
State	State	
Zip	Zip	
Phone Number	Phone Number	
Fax Number	Fax Number	
Contact	Contact	
Purchase Date	Start-Up Date	

Cleaning and Maintenance Record

Date	Service Performed

Factory Service Department | Phone: 1-866-784-6900 | Fax: 1-919-516-8710